



070800M Suzuki V-Strom 800RE 2024> Hugger Fitting Instructions

Kit Includes:

1.	X1	C070800M	Hugger Blade
2.	X1	CFK070800A	Mounting Bracket 'A'
3.	X4	CBOLM60036	M6x20mm Flanged Button-Head Bolt
4.	X1	CBOLM60003	M6x20mm Hex-Head Bolt
5.	X3	CWASM60001	M6 Flat Washer
6.	X2	CNUTM60003	M6 Nyloc Nut
7.	X2	CNUTM60008	M6 Cage Nut (Pre-assembled)
8.	X1	CSPAM60003	M6 Spacer
9.	X4	CGROM60001	Rubber Grommet
10.	X4	CSPAM60004	M6 x 8mm Spacer
11.	X3	CTAP0053	Adhesive Sticker Set
12.	X1	CTAP0041	80mm Adhesive Sticker (Pre-assembled)
13.	X1	CWIP002	Alcohol Cleaning Wipe

OEM Parts (From the Motorcycle):

14.	X1	OEM V-Strom	M6 Screw
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Assembly Instructions

Assembly Instructions: Please do not fully tighten any fixings until all mountings have been secured or otherwise stated.

- Begin by cleaning the swingarm area, specifically the surface of the chainguard, ensuring it is free for road debris.
- The Hugger blade (**Item 1**) and mounting bracket (**Item 2**) can be pre-assembled. Locate 4 x rubber grommets (**Item 9**) in the enlarged holes, followed by a steel collar (**Item 10**) in all grommets.
- Align the bracket with the hugger as shown in '**FIG. 4**' and '**FIG. 5**'. Use 2 x M6 bolts (**Item 3**) and loosely thread on the side of the hugger where the cage nuts (**Item 7**) are located. Loosely thread the remaining 2 x M6 bolts, as well as 2 x M6 washers and M6 nyloc nuts (**Items 5 & 6 respectively**) for the remaining mounting points. **All bolts can now be tightened fully.**
- Place 5 - 6 adhesive stickers (**Item 11**) in the area shown in '**FIG. 4**'. Leave the white protective sheet on the stickers at this stage. Please note that not all adhesive stickers need to be used.
- Release the brake hose from the swingarm hose mount and remove the M6 screw (**Item 14**), along with the hose mount. Be careful not to misplace the washer seated on the underside of the hose mount. Please use '**FIG. 1**' for reference. Also remove the M6 bolt shown in '**FIG. 2**'.
- Place the assembled Hugger over the wheel and roughly into position. Wrap the hose clip around the bracket and place the mount underneath the bracket. Ensure the hose mount is returned to its original orientation. Use '**FIG. 3**' for reference.
- Use 1 x M6 hex-head bolt (**Item 4**), 1 x M6 washer (**Item 5**) and 1 x M6 spacer (**Item 8**) to secure the secondary mounting. Ensure the spacer is between the bracket and swingarm and the bolt and washer fix the hose mount plate to the top of the bracket.

- Use the alcohol wipe (**Item 13**) to further clean the surface of the chainguard and the peel the plastic layer off the adhesive stickers (**Items 11 & 12**). Fully tighten the bracket mounting points first before firmly pressing the hugger blade onto the chainguard for **1-2 minutes**.

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Please Note: We advise that all fixings are checked periodically.

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The images shown below will assist with the identification of the components included in the fitting kit, together with their application.

FIG. 1



'FIG. 1' shows the brake hose mount to be removed first. Releasing the hose from the clip will make this process easier. Use the M6 screw (**Item 14**) pictured in this figure.

FIG. 2



'FIG. 2' shows the second brake hose mount to be removed and re-fitted on top of the bracket (**Item 2**).

FIG. 3



'FIG. 3' shows how the clip in 'FIG. 1' should wrap around the bracket. Please note, the hose mount in 'FIG. 3' is no fully representative of the part in question.

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