



074130M BMW R 1300 GS 2023> Fitting Instructions

Kit Includes:

1.	X1	C074130M	Hugger Blade
2.	X1	CFK074130A	Mounting Bracket
3.	X4	CBOLM60039	M6 x 14mm Flanged Torx-Head Bolt
4.	X4	CWASM60001	M6 Stainless Steel Washer
5.	X4	CNUTM60003	M6 Nyloc Nut
6.	X1	CWASM100004	M10 x 15mm Shoulder Washer
7.	X1	CBOLM100012	M10 x 80mm Bolt (DIN 912, 12.9)
8.	X1	CBOLM100013	M10 x 40mm Bolt (DIN 912, 12.9)
9.	X1	CBEAR0001	Sleeve Bearing
10.	X1	CWASM100001	M10 Stainless Steel Washer

We strongly recommend watching our assembly video before attempting to install this Hugger.



It includes a few tips and tricks to make this installation a quick one! Please scan the QR code:

OEM Parts (From the Motorcycle):

11.	X1	OEM R 1300 GS	M10 Flanged Nut
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Assembly Instructions

- Begin by assembling the Hugger blade (**Item 1**) to the Hugger mounting bracket (**Item 2**). You will need 4 x M6 bolts (**Item 3**), 4 x M6 washers (**Item 4**) and 4 x M6 Nyloc nuts (**Item 5**). Please ensure the bracket is firmly seated in the allocated recess in the bracket. **Do not fully tighten** until 4 x fixings have been located. Please refer to '**FIG. 1**' & '**FIG. 2**' for guidance.
- Now place the assembled Hugger on one side.
- Before fitting anything to the motorcycle, please ensure that it is firmly on its centre stand.
- Position a sturdy object underneath the rear wheel, as this will help support the rear wheel and help realign the swingarm bolt when attaching the Hugger.
- Remove the 2 x OEM M10 bolts indicated in '**FIG. 4**'. Please note - you will need to retain the OEM M10 flanged nut (**Item 11**) from the swingarm mounting location.
- Insert the sleeve bearing (**Item 9**) so that there are no protruding edges. This is a 'friction fitting' part and may require a hammer to successfully insert. Please use '**FIG. 3**' for reference.
- Align the assembled Hugger over the rear wheel. Insert the M10 shoulder washer (**Item 6**) into the Hugger bracket. Place the primary mounting hole of the bracket over the swingarm mounting location and use the M10 x 80mm bolt (**Item 8**) to secure everything in place. Please ensure that you have fully inserted the bolt and then **loosely rethread** the OEM M10 nut (**Item 11**).
- Using the M10 x 40mm bolt (**Item 7**) and the M10 washer (**Item 10**), thread the bolt into the rear brake caliper, but **do not tighten fully**.
- Alternate between tightening the 2 x M10 bolts until you see the Hugger align itself centrally to the tyre. Once no movement can be observed, both bolts can now be fully tightened to the relevant **torque settings** which are shown below.
- The installation of the R 1300 GS Hugger is now complete.

Any questions?
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Bolt torque settings:

- M6 - 9Nm
- M10 x 40mm (Item 7) - 24Nm
- M10 x 80mm (Item 8) - 56Nm

Please Note: We advise that all fixings are checked periodically.

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The images below will help with the identification of the components detailed on the fitting kit list, together with their application.

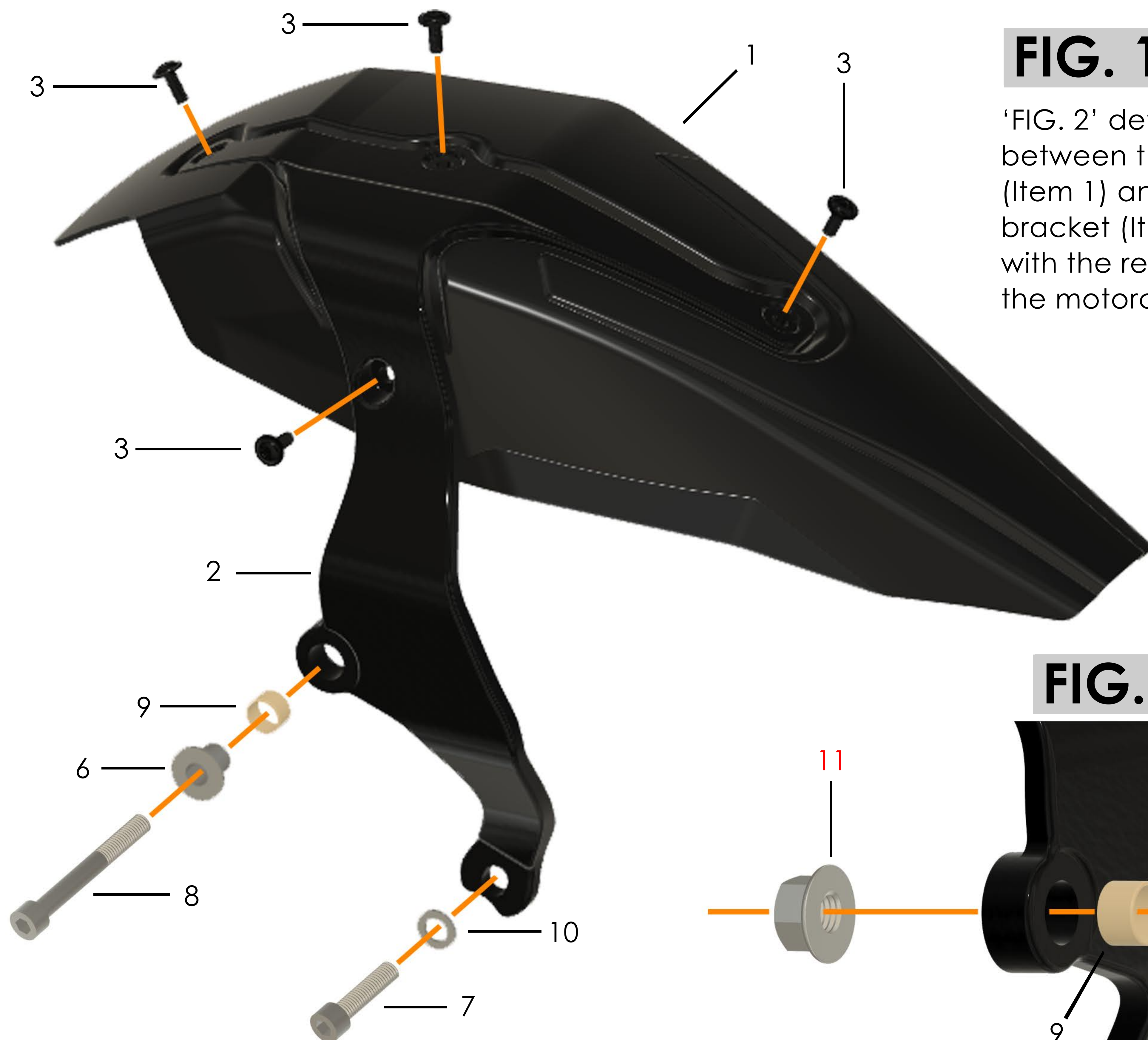


FIG. 1

'FIG. 2' details the fitment between the Hugger blade (Item 1) and the mounting bracket (Item 2), together with the required fixings to the motorcycle.

FIG. 3

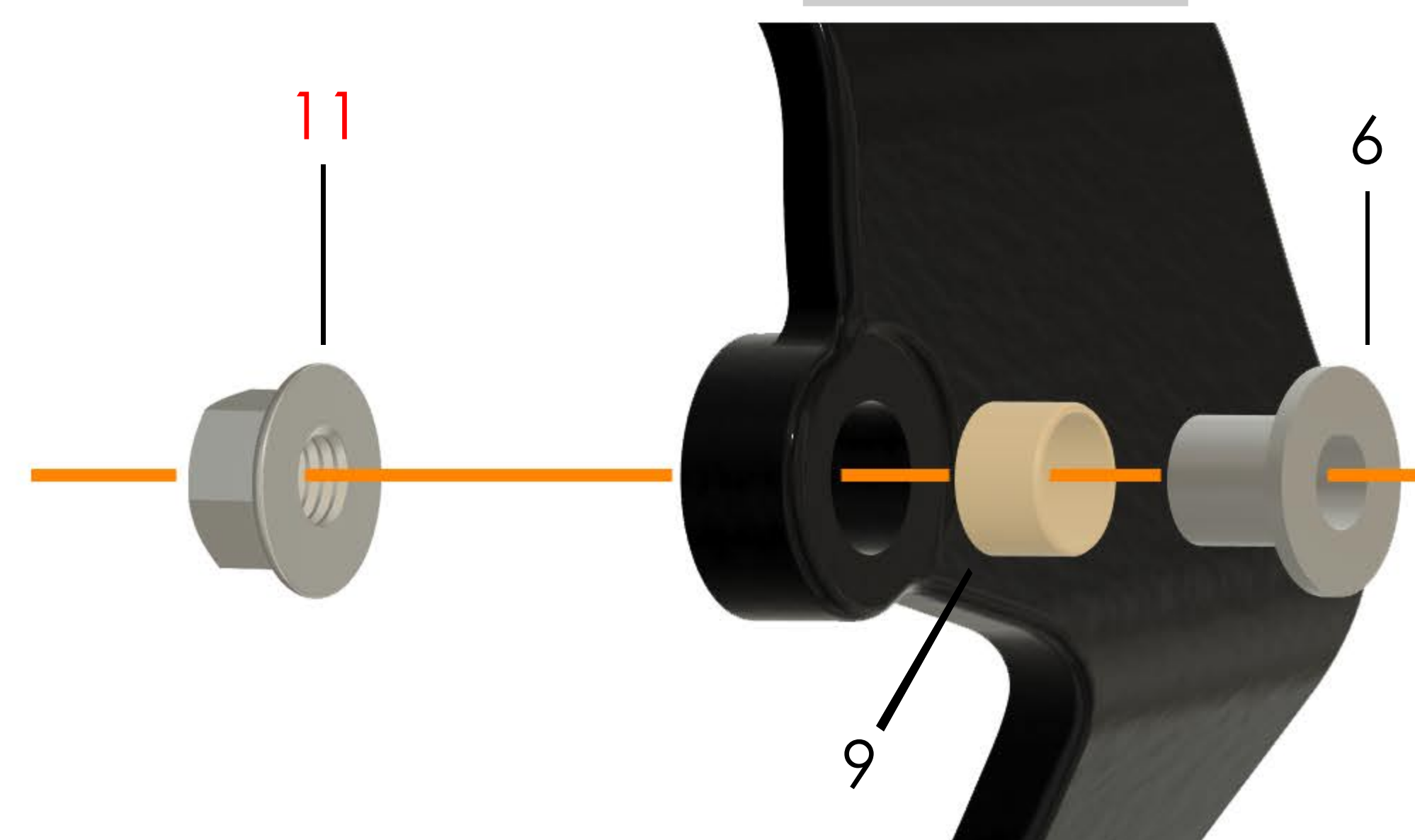
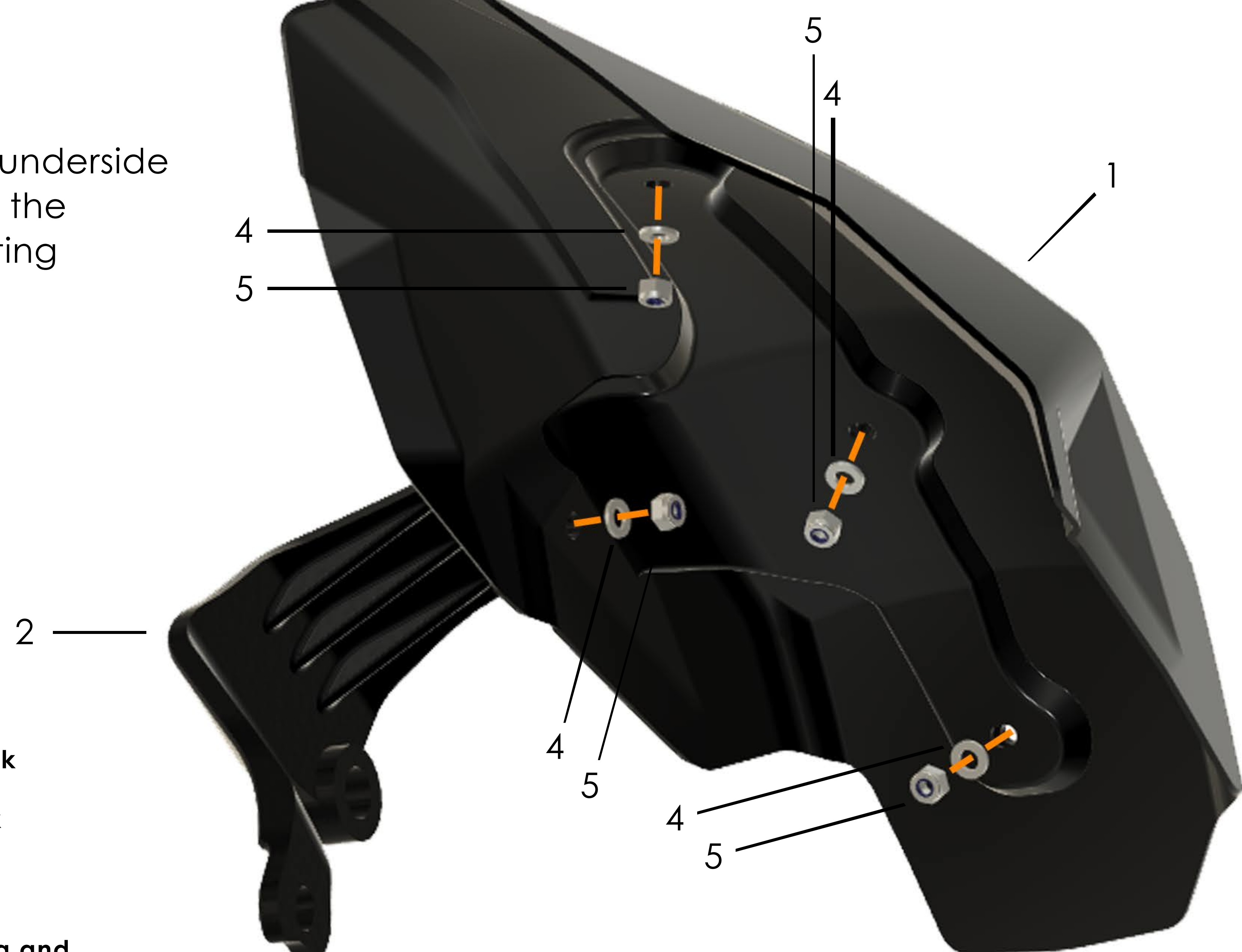


FIG. 2

'FIG. 2' details the underside fixings, connecting the Hugger and mounting bracket.



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Additional Information

The images below reference the location of the Hugger on the motorcycle. Motorcycle mounting points 'A' & 'B' are indicated below.

FIG. 3

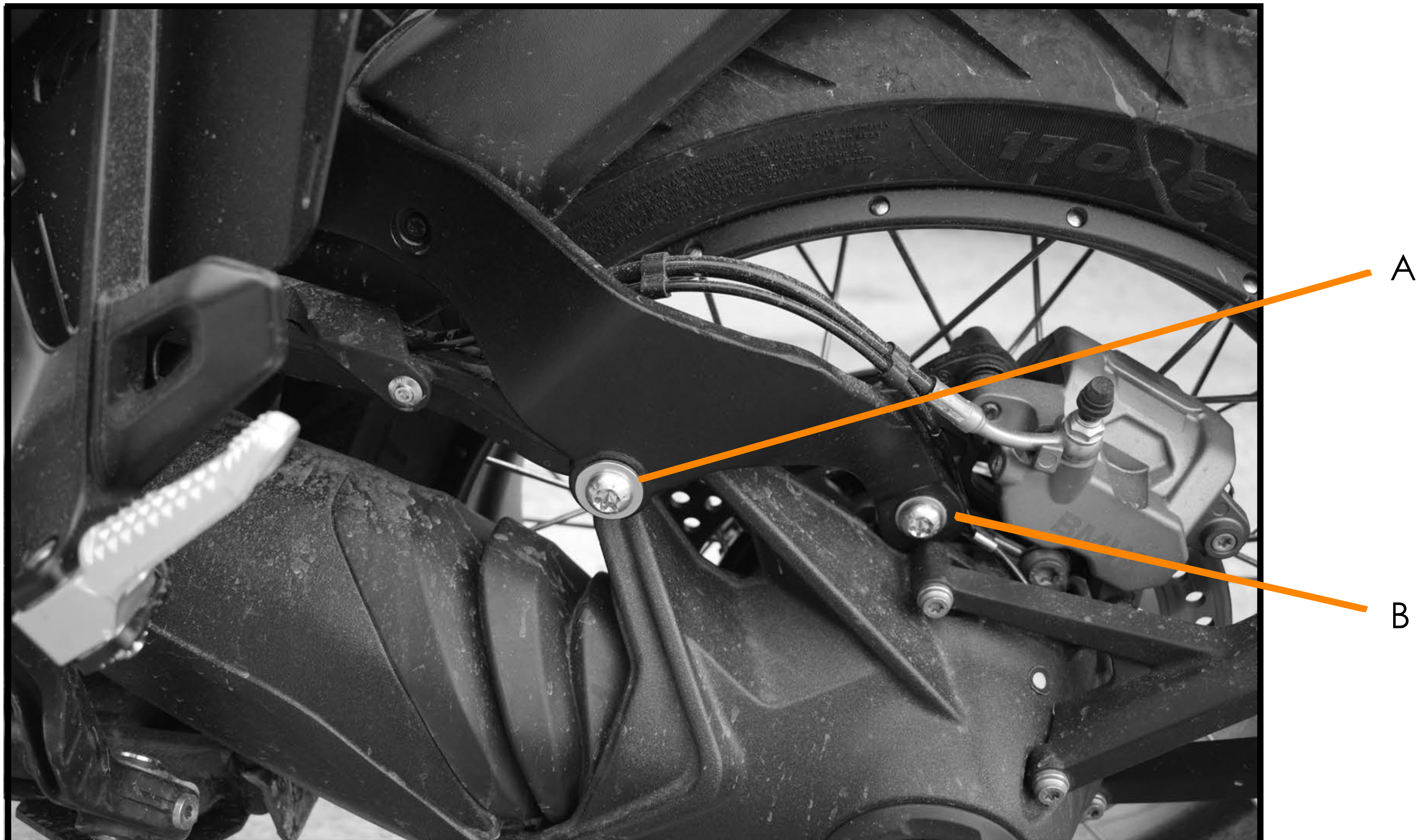
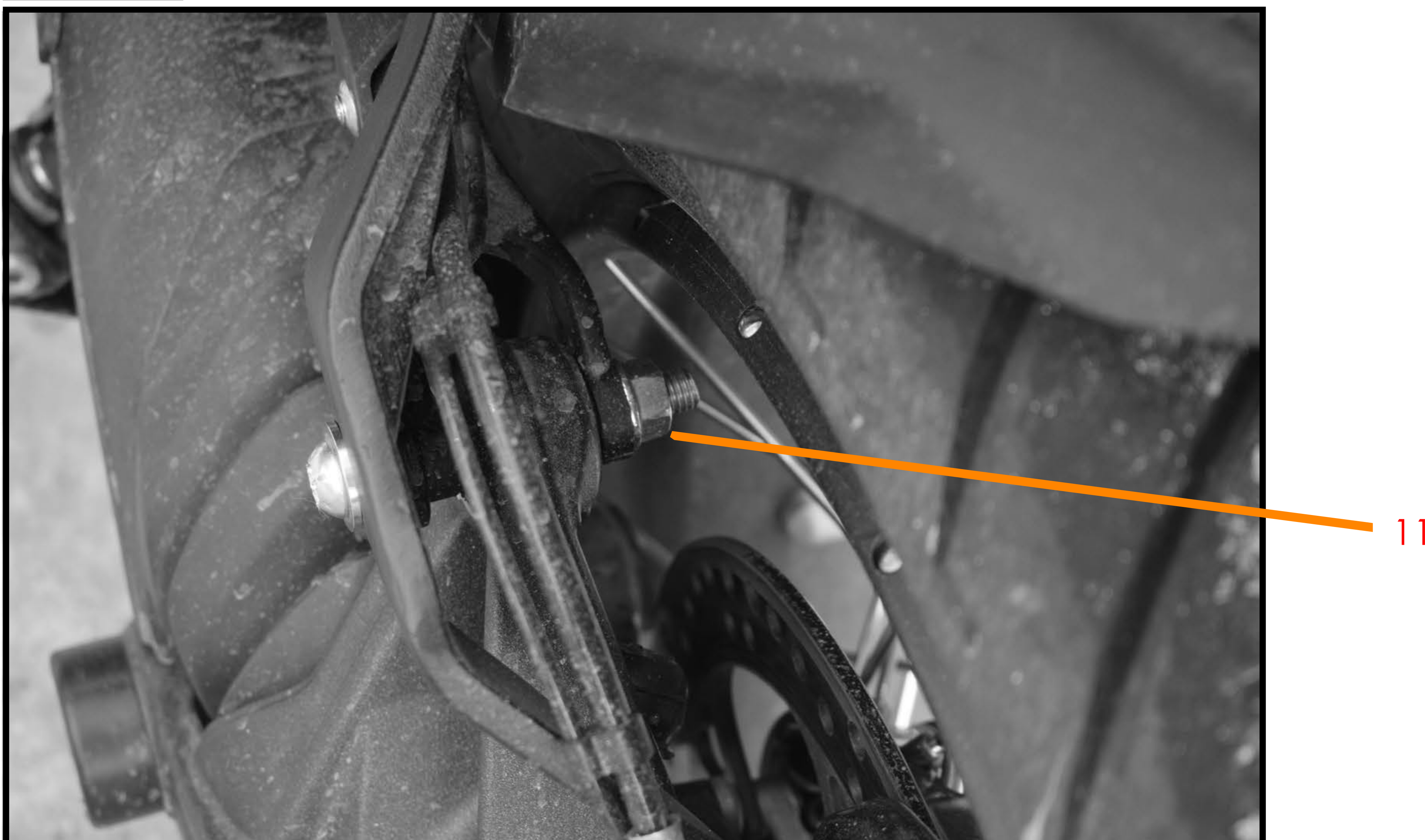


FIG. 4



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