22400 Yamaha MT-07 Belly Pan Fitting Instructions

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Kit Includes:

1.	X1	C22400A+B	Belly Pan (left and right sides)
2.	X1	CFK22400A	Centre Panel
3.	X1	CFK22400B	Bracket
4.	X1	CFK22400C	Bracket
5.	X1	CFK22400D	Bracket
6.	X1	CFK22400E	Bracket
7.	X1	CSPAM60011	Spacer
8.	X1	CBOLM60009	M6 x 20mm Flanged Button Head Bolt
9.	X4	CNUTM60008	M6 Cage Nut
10.	X4	CBOLM60034	M6 x 12mm Black Flanged Button Head Bolt
11.	X4	CBOLM50005	M5 x 12mm Black Button Head Bolt
12.	X4	CWASM50001	M5 Plastic Washer
13.	X4	CWASM50002	M5 Steel Washer
14.	X4	CNUTM50002	M5 Nyloc Nut

Please note: *We recommend you place your motorcycle a paddock stand to aid in this installation. Place a protective cloth beneath the engine to help protect the Belly Pan against any unwanted damage.*

Assembly Instructions

- Start by fitting the M6 cage nuts, as illustrated in **Fig 1**. Take note of the orientation of each cage nut to avoid incorrect installation.
- The brackets can now be fitted to the motorcycle. All bracket mounting points use the OEM bolts already present on the motorcycle — except for one. See **Figs 2** and **3** for fitment positions and further details.
- Next, loosely fit the belly pan side panels to the centre panel using the supplied M5 fittings. Refer to **Fig 4** for the correct assembly order.
- Ensure all brackets are fully tightened, then attach the belly pan assembly to the brackets using the remaining fixings (four M6 x 12mm black flanged head bolts).
- All mounting points are now connected — fully tighten all fixings. **Be sure to check all fittings periodically.**

Fig 1

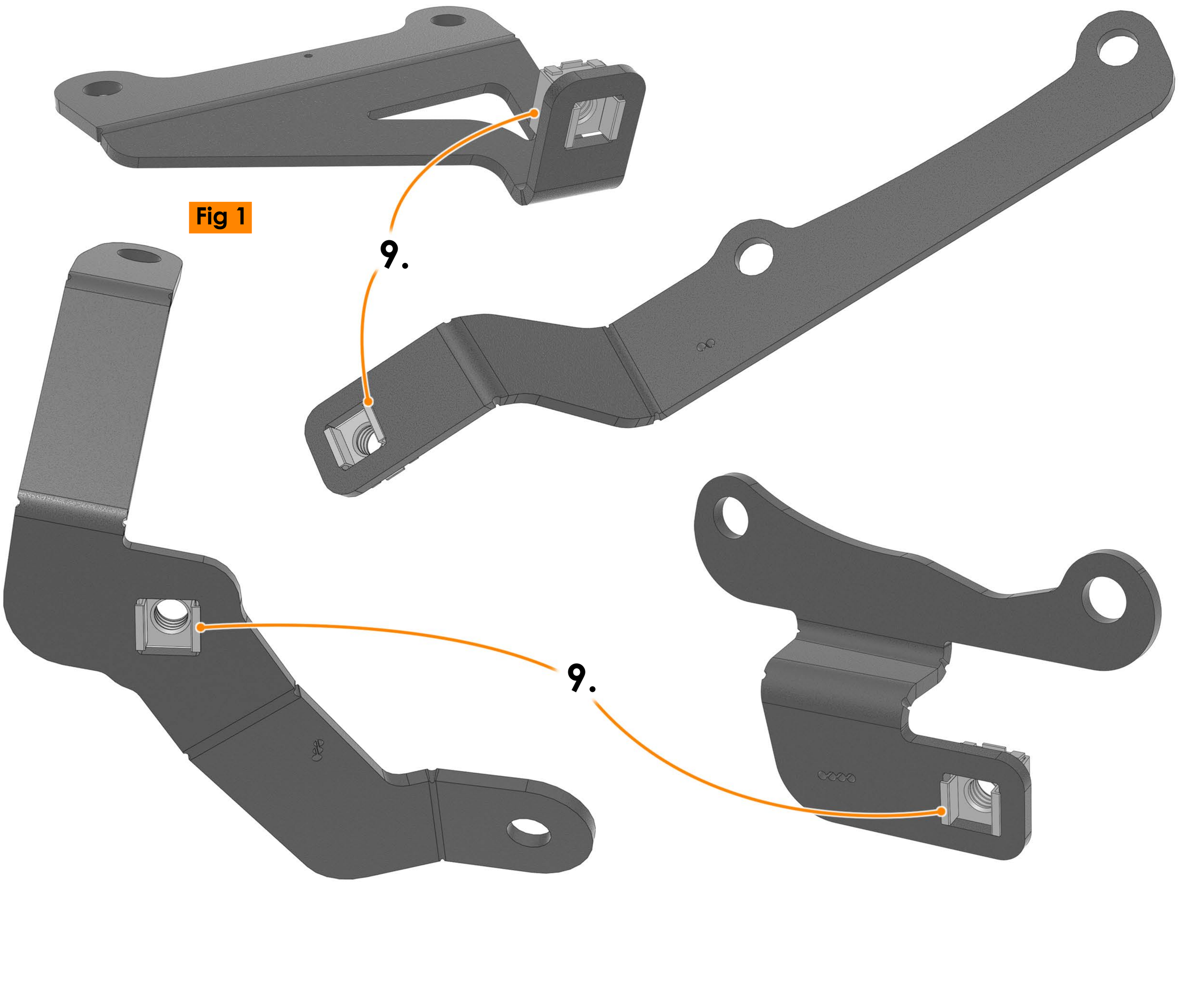

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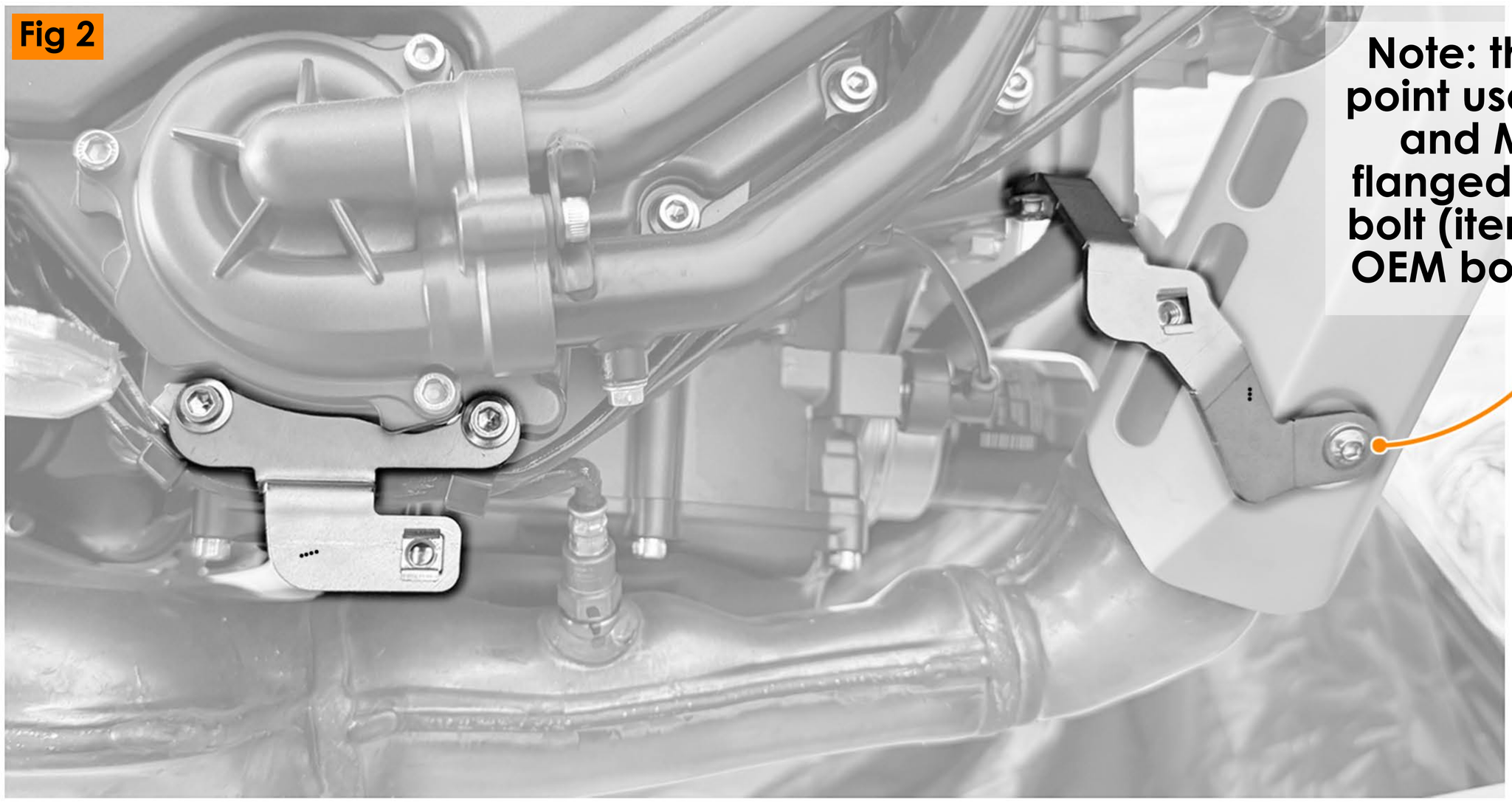
Fig 2



Note: this mounting point uses the spacer and M6 x 20mm flanged button head bolt (items 7 + 8). The OEM bolt is not used.

Fig 3

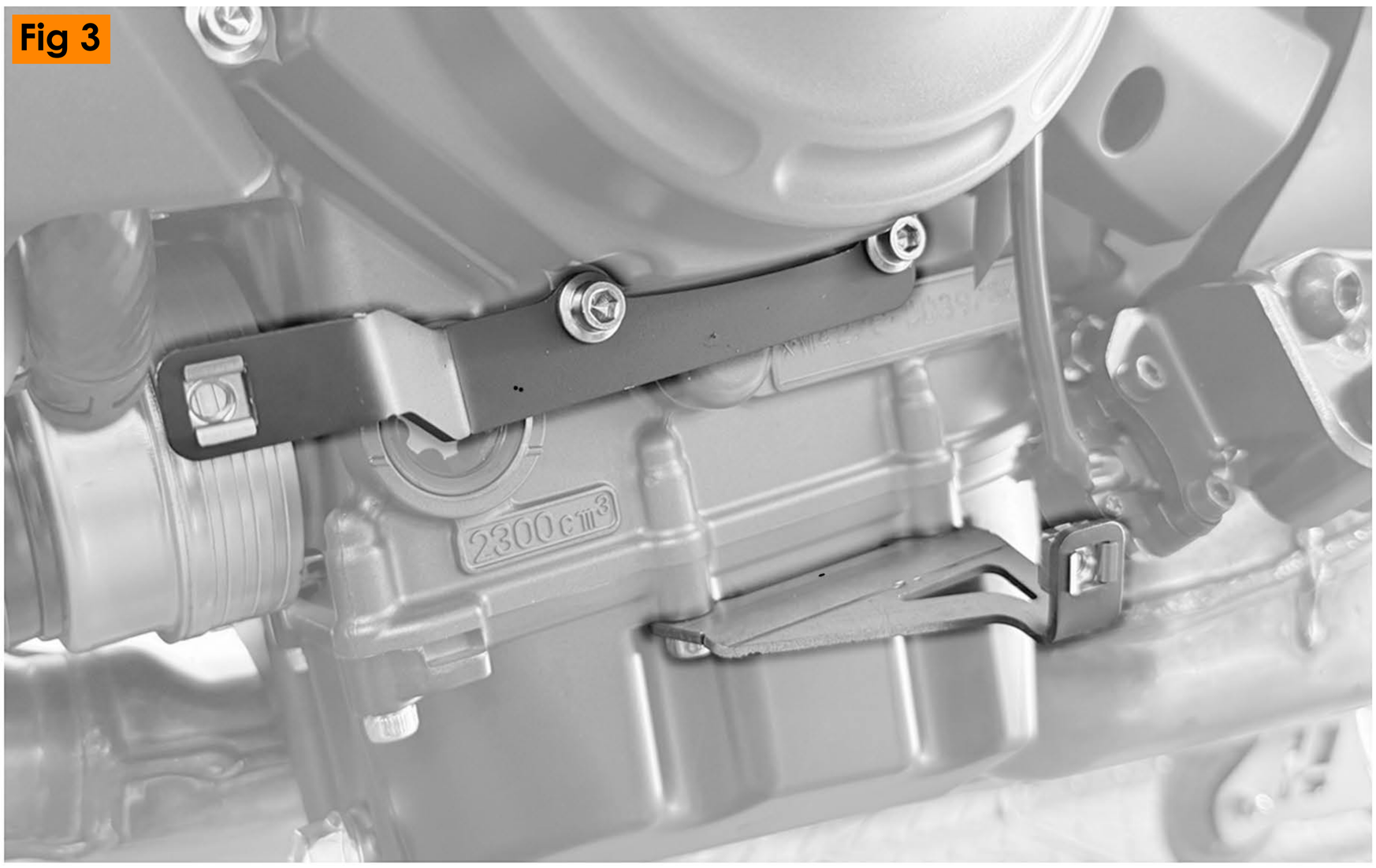
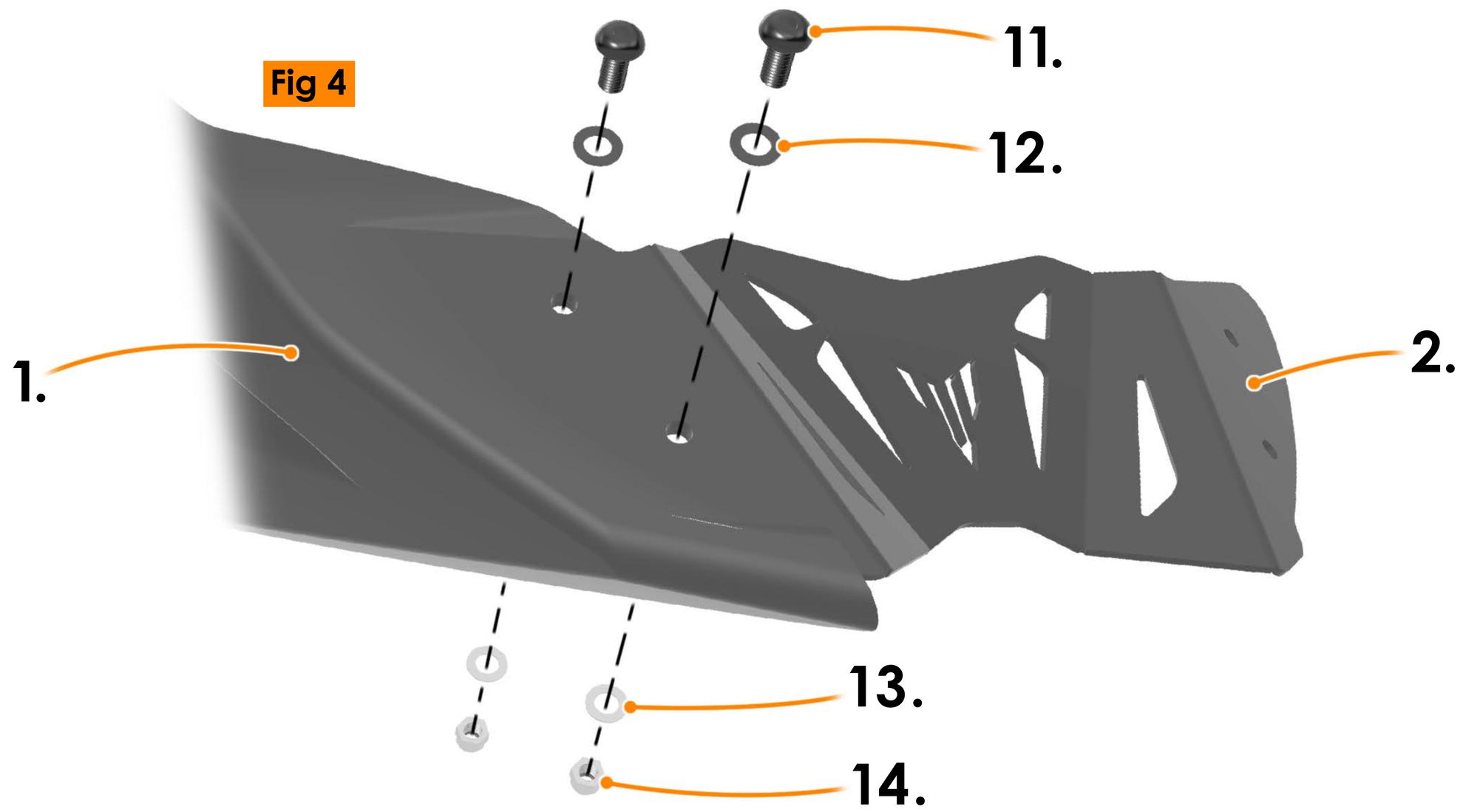



Fig 4