

076910M Triumph Speed 400 / Scrambler 400 X 2023> Fitting Instructions

Kit Includes:

1.	X1	C076910M	Hugger Blade
2.	X1	CFK076910	Chainguard Bracket
3.	X2	CBOLM50003	M5 x 12mm Button-Head Bolt
4.	X4	CWASM50002	M5 Stainless Steel Washer
5.	X2	CNUTM50002	M5 Nyloc Nut
6.	X1	CBOLM60020	M6 x 20mm Hex-Head Bolt
7.	X1	CWASM60001	M6 Stainless Steel Washer
8.	X2	CCAPM50002	M5 Nut Cap
9.	X2	CWASM120001	M12 Stainless Steel Washer
10.	X2	CWASM100001	M10 Stainless Steel Washer

OEM Parts (From the Motorcycle):

11.	X2	OEM Fixing	M6 Chainguard Collared Bolt
12.	X1	OEM Fixing	M8 Button-Head Collared Bolt
13.	X1	OEM Fixing	M6 Button-Head Collared Bolt



Assembly Instructions

- Begin by removing the OEM hugger and Chainguard from the motorcycle. To aid in the installation process, please remove the exhaust tailpipe to allow for better access to rear wheel.
- Assemble the Pyramid Hugger blade (**Item 1**) and the Pyramid Chainguard (**Item 2**), using 1 x M5 bolt (**Item 3**), 2 x M5 washers (**Item 4**) and 1 x M5 nut (**Item 5**) for both mounting points in the orientation shown in '**FIG. 2**'. Please ensure the bolt head is on the inside of the Hugger and the plastic edge is flush with the top of the Chainguard before fully tightening.
- Locate the Hugger assembly over the rear wheel of the motorcycle. Thread 1 x M6 bolt (**Item 6**) and 1 x M6 washer (**Item 7**) into the central hole at the rear of the Hugger. Thread this until it is '**hand tight**'.
- Proceed by locating the OEM M6 & M8 bolts (**Item 13 & 12 respectively**) into their respective mounting locations but **not fully tightening**, using '**FIG. 3**' for reference. Please note, 1 x M12 washer (**Item 9**) should be placed under the LHS M8 bolt and 1 x M12 washer underneath the Hugger.
- Return the 2 x M6 bolts (**Item 11**) into the swingarm by loosely attaching the Chainguard. Use both M10 washers (**Item 10**) underneath the bolt heads.
- Begin to fully tighten all bolts, starting with the 3 x bolts holding the Hugger blade (**Item 1**), followed by the 2 x Chainguard bolts.
- Once completed, place the M5 nut caps (**Item 8**) over the end of the exposed nuts.
- The installation of the Pyramid Hugger for your Triumph Speed 400 / Scrambler 400 X is now complete.

Please Note:

We advise that all fixings are checked periodically.

Any questions?
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FIG. 1



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The images below help identify the components within the provided kit list, as well as their application.

FIG. 2

'FIG. 2' details the fitment between the Hugger blade (**Item 1**) and the Chainguard (**Item 2**).

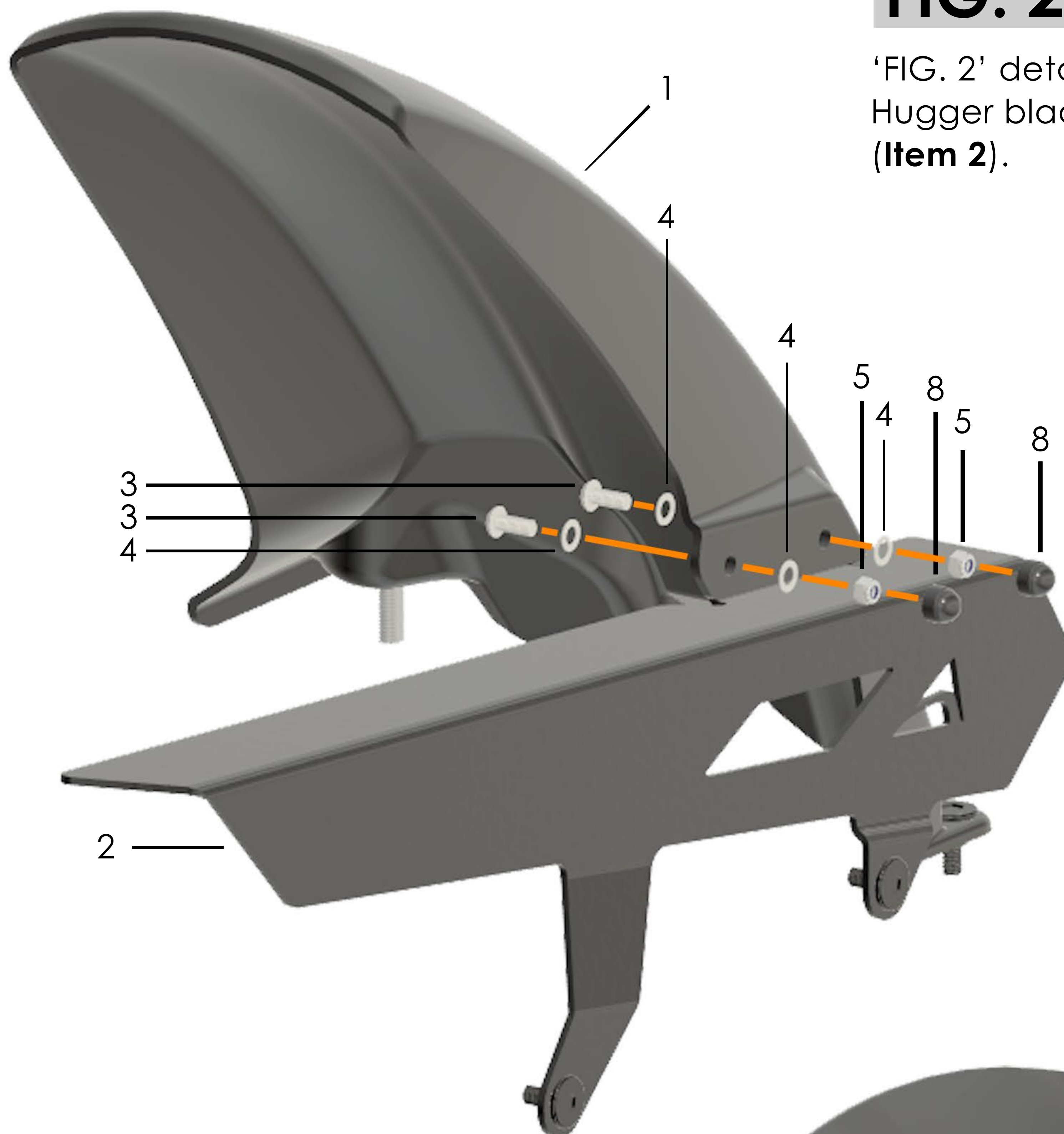
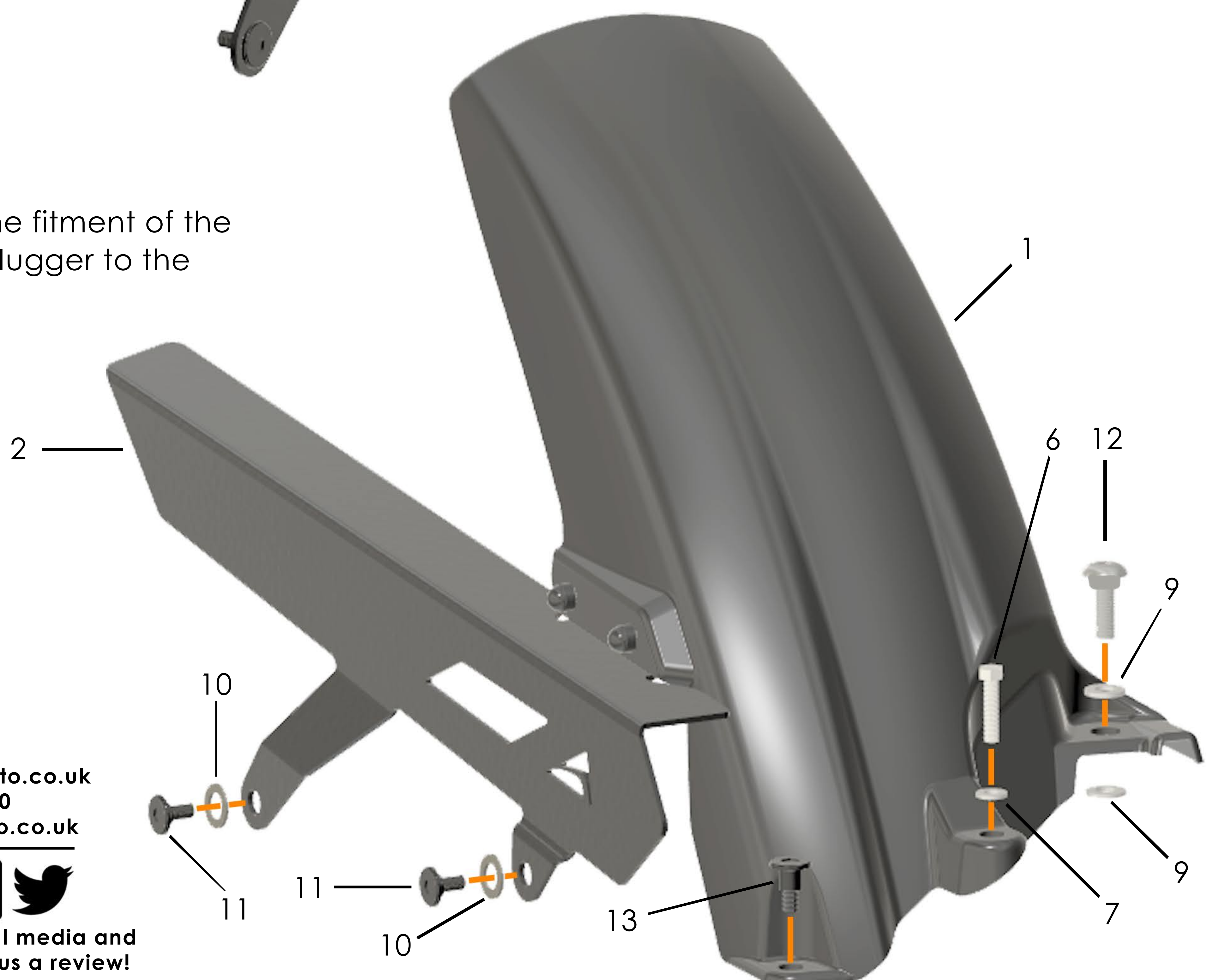


FIG. 3

'FIG. 3' details the fitment of the pre-assembled Hugger to the motorcycle.



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