



**M 1000 R, M 1000 RR
& M 1000 XR 2024-2025**

FITTING INSTRUCTIONS

TO BE FITTED BY A QUALIFIED TECHNICIAN



THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-S1000RR-2025-1-GBR / Secondary Clutch Cover Part No. EC-S1000RR-2019-2-GBR /
Secondary Pulse Cover Part No. EC-S1000RR-2019-3-GBR / Secondary Thermostat Cover Part No. EC-M1000RR-2025-5-GBR /
Secondary Thermostat Cover Part No. EC-S1000RR-2019-5-GBR / Bullet Frame Sliders Part No. FS-S1000RR-2019-R & FS-S1000RR-2019-S

SECONDARY ALTERNATOR COVER – PART NO. EC-S1000RR-2025-1-GBR

- 1 Remove fairing.
- 2 Remove 3 existing bolts from the stock Alternator cover, shown as position Bolt 1, 2 & 3.
- 3 Place the Secondary Alternator Cover over the stock cover.
- 4 Assemble 3 replacement stainless steel M6x40-TORX bolts loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 10Nm. DO NOT OVERTIGHTEN.
- 6 Refit fairing.

Bolt 3
M6x40A2-TORX - 10Nm
SPB2

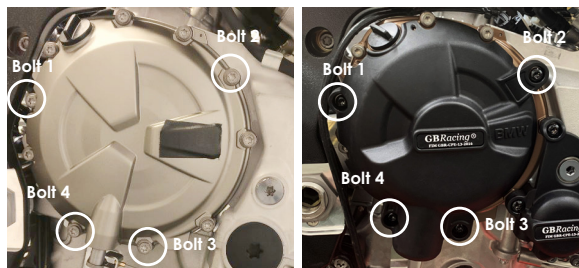


Bolt 2
M6x40A2-TORX - 10Nm
SPB2

Bolt 1
M6x40A2-TORX - 10Nm
SPB2

SECONDARY CLUTCH COVER – PART NO. EC-S1000RR-2019-2-GBR

- 1 Remove fairing.
- 2 Remove 4 existing bolts from the stock clutch cover, shown as position Bolt 1, 2, 3 & 4.
- 3 Place the Secondary Clutch Cover over the stock cover.
- 4 Assemble 4 replacement M6X40A2 TORX bolts, loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 10Nm. DO NOT OVERTIGHTEN.
- 6 Refit fairing.



Bolt 1
M6x40A2-TORX - 10Nm
SPB4



Bolt 2
M6x40A2-TORX - 10Nm
SPB4

Bolt 4
M6x40A2-TORX - 10Nm
SPB4

Bolt 3
M6x40A2-TORX - 10Nm
SPB4

SECONDARY PULSE COVER – PART NO. EC-S1000RR-2019-3-GBR

- 1 Remove fairing.
- 2 Remove 3 existing bolts indicated in **Fig 1.**
- 3 Fit GBRacing fixing bracket to existing bracket as shown in **Fig 2.**
- 4 Fixing bracket is fitted to engine using existing clutch cable mount.
- 5 Place the Secondary Pulse Cover over these bolt positions in **Fig 1.**
- 6 Assemble 2 replacement M6X40A2 TORX bolts, loosely in the correct position as shown at bolt positions 1 & 3.
- 7 Bolt 2 M6X30A2 TORX will secure to the fixing bracket as indicated in **Fig 2 & 3.**
- 8 Tighten bolts to a Torque of 10Nm. DO NOT OVERTIGHTEN.
- 9 Replace fairing.

Fig 1.

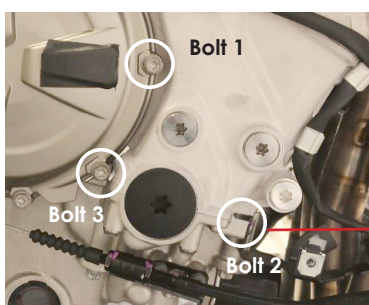
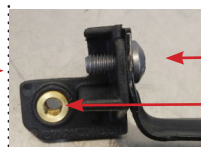
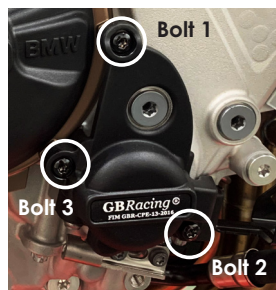


Fig 2.
Fixing Bracket (EC-S1000RR-2019-3-FB-GBR)
for Bolt 2



Use OE mounting
bolt here
Bolt 2 M6X30A2
mounting point

Fig 3.



Bolt 3
M6x40A2-TORX - 10Nm
SPB4



Bolt 1
M6x40A2-TORX - 10Nm
SPB4

Bolt 2
M6x30A2-TORX - 10Nm



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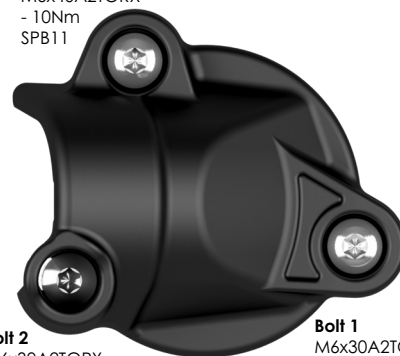


SECONDARY THERMOSTAT COVER PART NO. EC-M1000RR-2025-5-GBR

Only fits M1000RR 2025, will not fit M1000RR 2024.

- 1 Fitting requires a COLD engine.
- 2 Remove fairing.
- 3 Decompress the system before loosening existing stock bolts by removing radiator cap.
- 4 Have all 3 Replacement Bolts to hand before removing existing stock bolts.
- 5 Remove 3 existing bolts from the stock Thermostat Cover shown as bolt positions 1, 2 & 3
- 6 Place the Thermostat Cover over the stock cover.
- 7 Assemble 3 replacement bolts, loosely in the correct position as shown.
- 8 Tighten bolts to a Torque of 10Nm. DO NOT OVERTIGHTEN.
- 9 Replace fairing.
- 10 Check coolant level & top up if necessary before starting engine.

Bolt 3
M6x40A2TORX
- 10Nm
SPB11



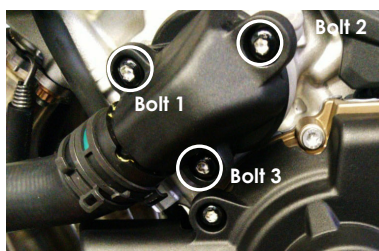
Bolt 2
M6x30A2TORX
- 10Nm
SPB2

Bolt 1
M6x30A2TORX
- 10Nm
SPB2

SECONDARY THERMOSTAT COVER PART NO. EC-S1000RR-2019-5-GBR

PLEASE NOTE: EC-S1000RR-2019-5-GBR will not fit M1000RR 2025.

- 1 Fitting requires a COLD engine.
- 2 Remove fairing.
- 3 Decompress the system before loosening existing stock bolts by removing radiator cap.
- 4 Have all 3 Replacement Bolts to hand before removing existing stock bolts.
- 5 Remove 3 existing bolts from the stock Thermostat Cover shown as bolt positions 1, 2 & 3
- 6 Place the Thermostat Cover over the stock cover.
- 7 Assemble 3 replacement bolts, loosely in the correct position as shown.
- 8 Tighten bolts to a Torque of 10Nm. DO NOT OVERTIGHTEN.
- 9 Replace fairing.
- 10 Check coolant level & top up if necessary before starting engine.



Bolt 1
M6X30A2-TORX
- 10Nm
SPB2

Bolt 2
M6X30A2-TORX
- 10Nm
SPB2

Bolt 3
M6X30A2-TORX
- 10Nm
SPB2

ENGINE COVER SET: EC-M1000RR-2025-SET-GBR:

EC-S1000RR-2025-1-GBR, EC-S1000RR-2019-2-GBR, EC-S1000RR-2019-3-GBR

BULLET FRAME SLIDER SET - RACE: PART NO. FS-S1000RR-2019-R:

- 1 Remove fairing.
- 2 Remove Front Engine mount Bolt.
- 3 Assemble bolt through the aluminium bush into correct position.
- 4 Depending on Year check before Drilling Fairing.
- 5 Tighten to 40Nm torque.
- 6 Replace fairing.
- 7 Slide bullet moulding onto aluminium bush.

LEFT HAND SIDE - RACE PART NO. FS-S1000RR-2019-LHS-R



CPM-3

CPB-10-20

M10x55



RIGHT HAND SIDE - RACE PART NO. FS-S1000RR-2019-RHS-R



CPM-3

CPB-10-20

M10x55



BULLET FRAME SLIDER SET - STREET: PART NO. FS-S1000RR-2019-S:

- 1 Remove fairing.
- 2 Remove Front Engine mount Bolt.
- 3 Assemble bolt through the aluminium bush into correct position.
- 4 Depending on Year check before Drilling Fairing.
- 5 Tighten to 40Nm torque.
- 6 Replace fairing.
- 7 Slide bullet moulding onto aluminium bush.

LEFT HAND SIDE - STREET PART NO. FS-S1000RR-2019-LHS-S

CPM-3

CPB-10-40

M10x55



RIGHT HAND SIDE - STREET PART NO. FS-S1000RR-2019-RHS-S

CPM-3

CPB-10-35

M10x55

