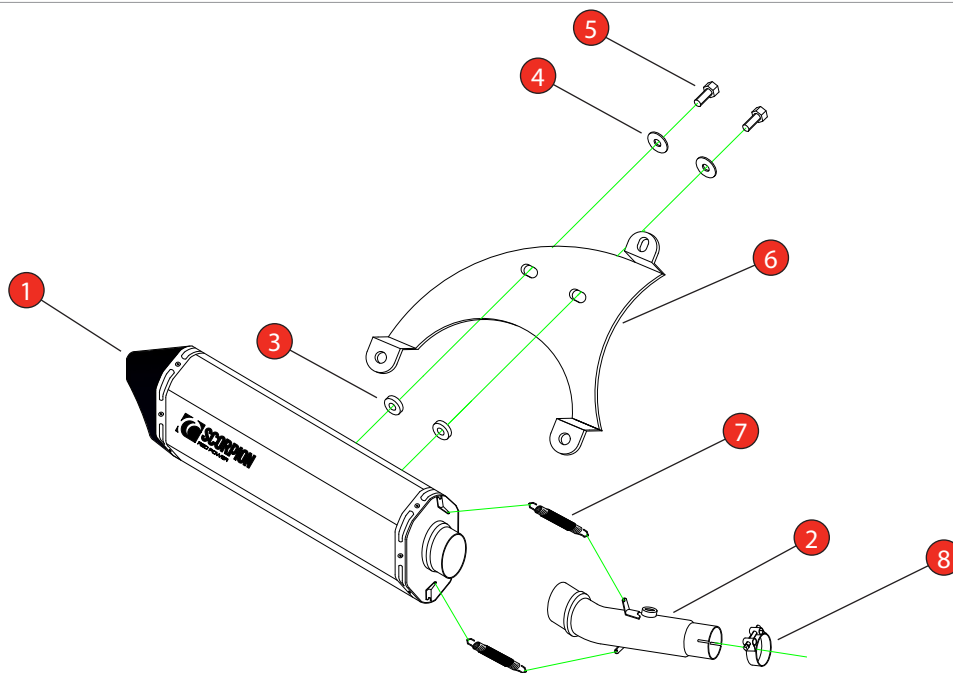


Bike	Yamaha X-Max 300 Euro 5	Part No.	RYA-131
Year	2021 - Current	Fit Kit	Z039.10615
Notes	Where not supplied use original fittings	dB Killer	SCEXDBK42 - (Type MM)

Estimated Fitting Time: 60 Minutes



NO.	PART NO.	DESCRIPTION	QTY
1	RSC417	Serket Silencer	1
2	CP1211	Connecting Pipe	1
Fit Kit - Z039.10615			
3	Z026.20049	M8 x 5mm Alloy Spacer	2
4	Z017.10831	M8 x 17mm Washer	2
5	Z017.10044	M8 x 20 Hex Head	2
6	Z015.31331	Mounting Bracket	1
7	Z028.10030	Rubber Coated Spring	2
8	Z016.10010	34-37mm Clamp	1

CLASSIFICATION	UK Road Legal
EC APPROVED	No
MARKING	B5 AU 193a: 1990/T3
DATE	16/12/24
ISSUE	00
AUTHORISED	G O'Shea

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

Bike	Yamaha X-Max 300 Euro 5	Part No.	RYA-131
Year	2021 - Current	Fit Kits	Z039.10615
Notes	Where not supplied use original fittings	dB Killer	SCEXDBK42 - (Type MM)



A) Remove the 2 allen bolts from the exhaust cover, then carefully pull the cover away from the exhaust to remove it.

B) Loosen the exhaust clamp.

C) Disconnect the Lambda sensor from the wiring plug.

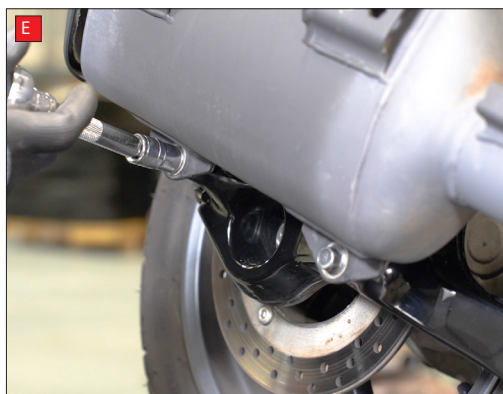
D) Remove the Lambda sensor from the original exhaust.

E) Remove the 2 lower silencer mounting bolts.

F) Support the weight of the silencer, then remove the upper silencer mounting bolt.

G) Remove the silencer.

H) Place the Scorpion silencer face down on a soft, clean surface to install the mounting bracket.



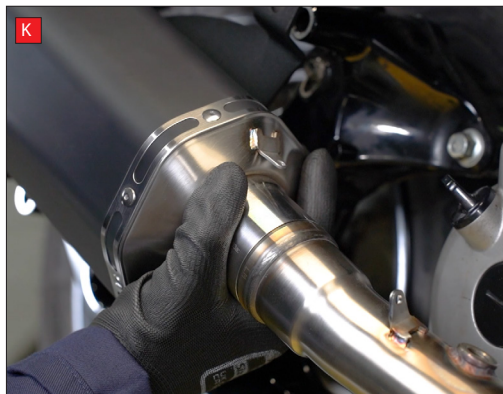
Bike	Yamaha X-Max 300 Euro 5	Part No.	RYA-131
Year	2021 - Current	Fit Kits	Z039.10615
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I) Install the mounting bracket as per the diagram on the first page of the fitting instructions. Leave the bolts finger tight at this stage to allow for adjustment.

J) Slide the Scorpion connecting pipe and clamp onto the header pipe. You do NOT need to use a gasket.

K) Slide the Scorpion silencer onto the connecting pipe and align the bracket with the mounting points on the frame.



L) Attach the bracket to the frame using the 3 original mounting bolts.

M) Fit the springs between the spring hoops on the silencer and connecting pipe.

N) Ensure the exhaust is properly aligned, then fully tighten the exhaust clamp.



O) Fully tighten the bracket to frame mounting bolts followed by the bracket to silencer mounting bolts.

P) Screw the Lambda sensor into the Scorpion connecting pipe and fully tighten. Reconnect the wiring plug and re-fit the rubber cover.

When fitted take bike for a short ride to ensure all functions are correct. When bike & exhaust are cool enough check all nuts and bolts are still secure.



Bike	Yamaha X-Max 300 Euro 5	Part No.	RYA-131
Year	2021 - Current	Fit Kit	Z039.10615
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Estimated Fitting Time: 60 Minutes



Thank you for purchasing your Scorpion Silencer.

Care of your exhaust: Please refrain from cleaning silencer with heavy solvents or abrasives!

Vielen Dank Für den kauf eines Scorpion Schalldampfers! Pflegehinweis: Bitte verwenden Sie niemals Scheuermittel oder aggressive Reiniger zur Pflege Ihres Auspuffes!

Merci d'avoir choisi un echappement Scorpion.

Entretien de votre silencieux: Ne pas utiliser de solvants ou de produits abrasifs!

Muchas gracias por adquirir un Silencioso Scorpion. Le recomendamos no limpiar el silencioso con productos abrasivos o aquellos que contengan disolventes.



STAY CONNECTED TO RED POWER.