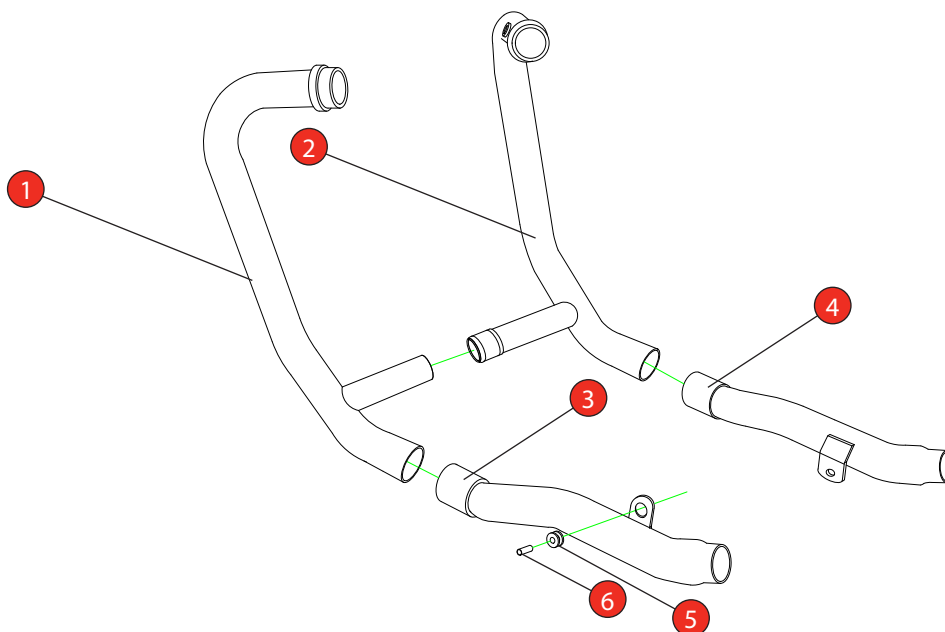


Bike	Triumph Thruxton / R	Part No.	TR-86-MA
Year	2016-Current	Fit Kits	Z039.20571
Notes	Where not supplied use original fittings. Use original gaskets, Triumph part number 'T2202346'. A paddock stand is required to fit this product.	dB Killer	N/A

Estimated Fitting Time: 2 Hours



NO.	PART NO.	DESCRIPTION	QTY
1	Z035.10924	L/H Header Pipe CP924	1
2	Z035.10925	R/H Header Pipe CP925	1
3	Z035.10926	L/H Connecting Pipe CP926	1
4	Z035.10927	R/H Connecting Pipe CP927	1
Fit Kit - Z039.20571			
5	Z016.10046	Rubber Bush	1
6	Z004.10022	Metal Insert For Rubber Bush	1

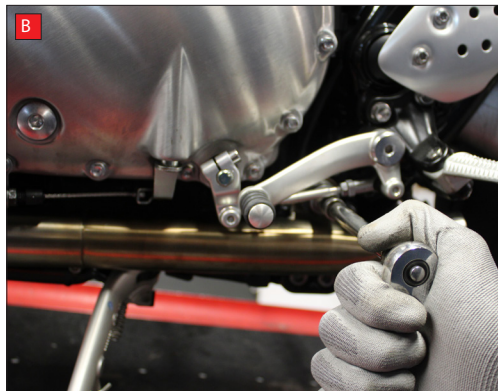
E-MARK	BSAU 193a 1990/t3
DATE	12/05/17
ISSUE	01
AUTHORISED	M.Ydlibi

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



STAY CONNECTED TO RED POWER.

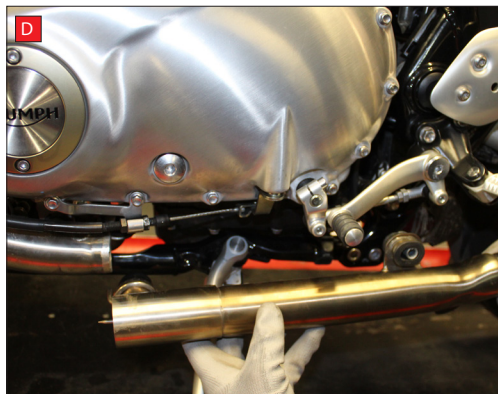
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Year	2016-Current	Fit Kits	Z039.20571
Notes	Where not supplied use original fittings. Use original gaskets, Triumph part number 'T2202346'. A paddock stand is required to fit this product.	dB Killer	N/A



We recommend for you to use a paddock stand whilst fitting this product. Retain all parts and fittings.

A) Remove both silencers by loosening the clamp and unbolting them from the mounting points.

B) Starting on the left hand side of the bike unbolt the link pipe and remove it.



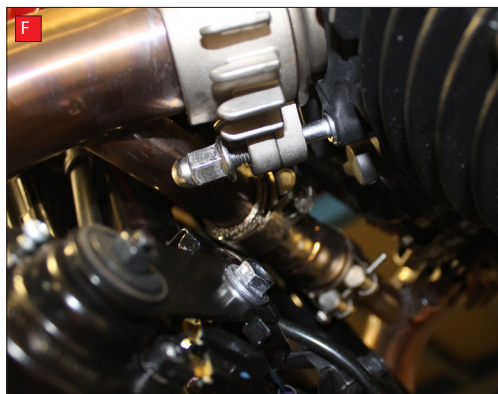
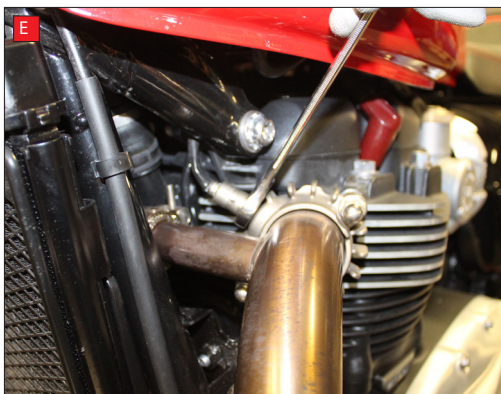
C) Remove the clamp fixing the link pipe to the catalytic converter.

D) Remove the link pipe from the bike.

E) Unbolt the lambda sensor from the header pipe.

F) Loosen one of the clamps on the balance pipe joining the two header pipes

G) Loosen the clamp joining the header pipe and the catalytic converter.



H) Remove the collar which fastens the header pipe to the bike. Once loose remove the header pipe from the bike.

Repeat Steps 'B' to 'H' on the right hand side of the bike. Step 'F' will not be required as the balance pipe is already disconnected.



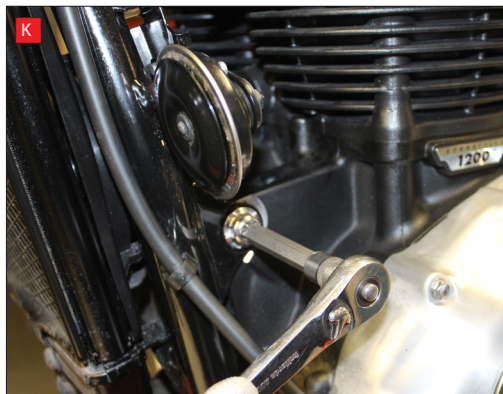
Bike	Triumph Thruxton / R	Part No.	TR-86-MA
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I) On the left side of the bike unbolt the two bolts joining the frame at the rear.

J) On the right side of the bike unbolt the one bolt joining the frame at the rear.

K) On the left and right side of the bike remove the bolts joining the front of the frame.



L) Remove the 3 bolts mounting the catalyst to the bike. All bolts will have to be loosened simultaneously to allow this to drop equally.

M) Remove the two bolts which fasten the catalyst to the mounting bracket.

N) Manipulate the frame to release the catalyst.

O) Once the catalyst has been removed bolt the frame back together doing the reverse of steps 'I' to 'K'.



P) Loosely fit the scorpion pipes following the line diagram above. Fit the rubber bush inside the mounting bracket and use the insert to secure it in place. See picture below. Once happy with fitment re-fit the original silencers and tighten all fittings.

Q) When fitted take bike for a short ride to ensure all functions are correct.



R) When bike & exhaust are cool enough check all nuts and bolts are still secure.

Bike	Triumph Thruxton / R	Part No.	TR-86-MA
Year	2016-Current	Fit Kits	Z039.20571
Notes	Where not supplied use original fittings. Use original gaskets, Triumph part number 'T2202346'. A paddock stand is required to fit this product.	dB Killer	N/A

Estimated Fitting Time: 2 Hours



Thank you for purchasing your Scorpion Silencer.

Care of your exhaust: Please refrain from cleaning silencer with heavy solvents or abrasives!

Vielen Dank Für den kauf eines Scorpion Schalldampfers! Pflegehinweis: Bitte verwenden Sie niemals Scheuermittel oder aggressive Reiniger zur Pflege Ihres Auspuffes!

Merci d'avoir choisi un echappement Scorpion.

Entretien de votre silencieux: Ne pas utiliser de solvants ou de produits abrasifs!

Muchas gracias por adquirir un Silencioso Scorpion. Le recomendamos no limpiar el silencioso con productos abrasivos o aquellos que contengan disolventes.



STAY CONNECTED TO RED POWER.