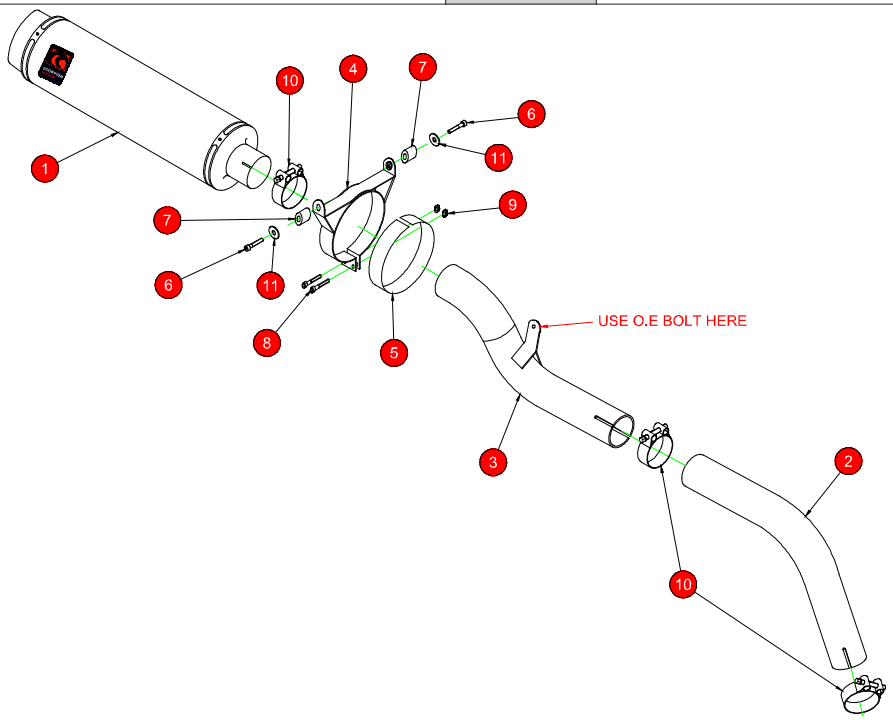
Box: PLOCK 2

BIKE	HONDA CBR 600 RR	PART NO.	HA-158
YEAR	2013-on	FIT KITS	Z039.10501
NOTES	Use standard fittings & Heat Shields where not supplied Remove standard gasket if fitted.	DB-Killer	SCEXDBK08 - (Type H)



1	300mm Understeat Silencer SC278
2	Connecting Pipe CP751
3	Connecting Pipe CP752
4	Under Seat Mounting Bracket (Z028.20245)
5	Rubber Strip (Z029.10022)
6	2 x M6x45mm Cap Head Bolts (Z017.12740)
7	2 x Alloy Spacers 15mm (Z026.10005)
8	2 x M5x15mm Cap Head Bolts (Z017.12710)
9	2 x M5 Nyloc Nuts (Z017.12716)
10	3 x 51-55mm Band Clamps (Z016.10002)
11	2 x M6 Washers (Z017.12722)

E-MARK PIPE	N/A
E-MARK	SC106 e4 2293 9
ISSUE NO.	02
DATE	16/10/2018
AUTHORISED	J.Harkin
CHECKED	

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

Photographic Fitting Instructions follow overleaf.

Fitting Instructions Overleaf.

SCORPION RED POWER

Box: PLOCK 2

BIKE	HONDA CBR 600 RR	PART NO.	HA-158
YEAR	2013-on	FIT KITS	Z039.10501/o
NOTES	Where not supplied use original fittings & heat shields	FEATURES	

CONTINUED FROM OVERLEAF:

A) Remove pilon seat.

B) Remove riders seat.

C) Remove 4 bolts on rear fairing

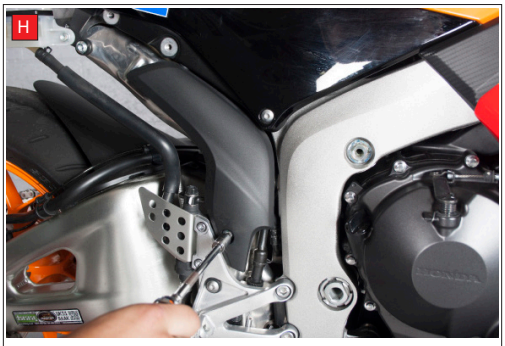
D) Slowley remove fairing

E) Unplug rear light cluster multiplugs.

F) Remove right hand side pillion foot rest.

G) Remove x4 bolts to remover the lights and number plate holder.

H) Remove x1 bolt for plastic cover above riders right footpeg.



Box: PLOCK 2

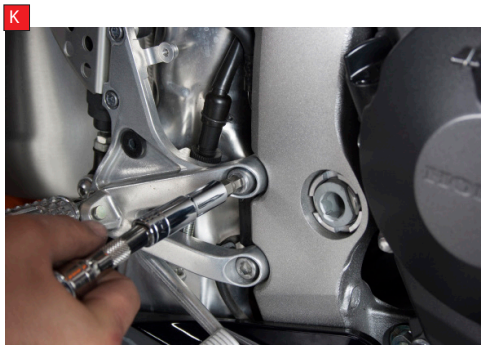
BIKE	HONDACBR 600 RR	PART NO.	HA-158
YEAR	2013-on	FIT KITS	Z039.10501/o
NOTES	Where not supplied use original fittings & heat shields	FEATURES	

CONTINUED FROM OVERLEAF:

I

J

K



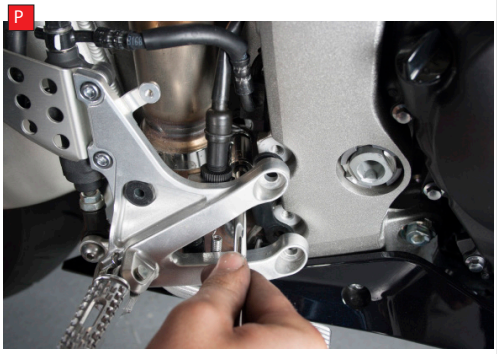
L

M

N

O

P



I) Remove the plastic cover, push fit connection.

J) Remove x1 heat sheild bolt.

K) Remove x2 rider foot peg bolts.

L) Remove x1 heat shiled bolt.

M) Pull down the heat shiled to reales it from the push fit.

N) Carefully remove the heat shiled away from the bike.

O) Remove bolt from O.E link pipe, save this as you need it to fit Scorpion Link Pipe.

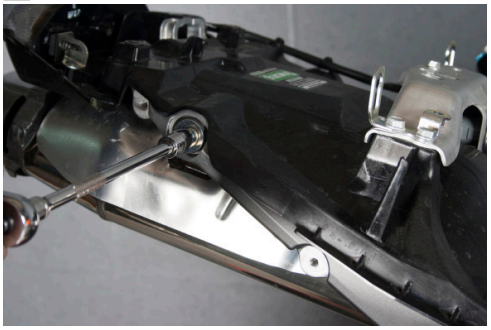
P) Loosen the clamp on the O.E exhaust.

Box: PLOCK 2

BIKE	HONDA CBR 600 RR	PART NO.	HA-158
YEAR	2013-on	FIT KITS	Z039.10501/o
NOTES	Where not supplied use original fittings & heat shields	FEATURES	

CONTINUED FROM OVERLEAF:

Q



R

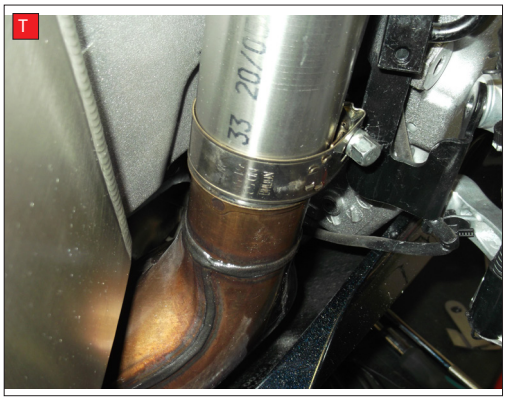
Q) Remove x2 bolts that hold the the O.E silencer.

R) Carefully remove the O.E system, bringing out the silencer heat shiled aswel, when you have removed this you will need to tak off the heat shiled and use it with the Scorpion system.

S) Using the line diagram mount the silencer mounting bracket to the bike, with the O.E silencer heat shiled.

S

T



T) Slip on the CP751 to the O.E system.

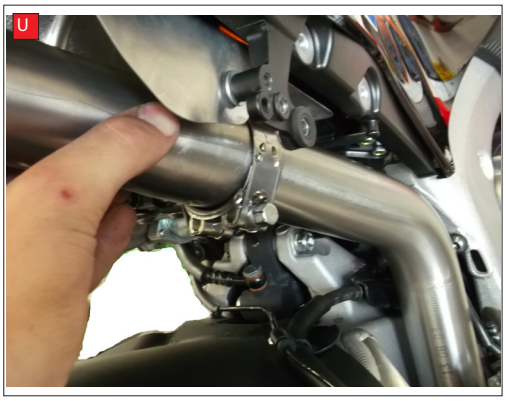
U) Slip on the CP752 to the CP751, do not tighten up.

V) Fit on the Scorpion silencer, line up the outlet of the silencer with the bike, when its centre tighten up the silencer mounting bracket and the clamps on CP 751 & CP 752.

Now you can put the bike back together just work backwards thur the fitting instructions.

Ensure all original fittings are replaced and all original functions work correctly prior to use.

U



V