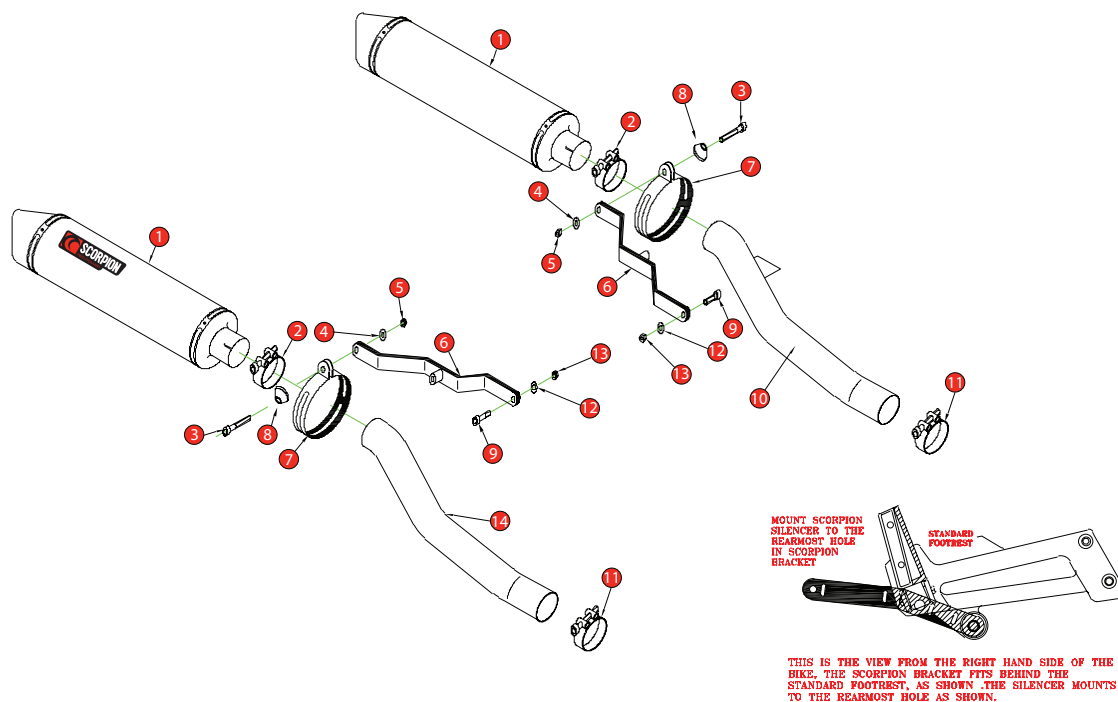


BIKE	YAMAHA XJR 1300	PART NO.	EYA - 52
YEAR	1999 - 2003	FIT KITS	OVAL Z039.11133 // ROUND Z039.10133
NOTES	Use standard fittings where not supplied Remove standard gasket if fitted.	DB-Killer	2 x SCEXDBK12 - (Type B)



- | | |
|--|--|
| 1 2 x 350mm Silencers ESC 55 | 8 2 x Aluminium Bolt Finishers (Z026.20068) |
| 2 2 x 51-55mm Band Clamps (Z016.10002) | 9 2 x M10 x 45mm Cap Head Bolts (Z017.10098) |
| 3 2 x M8 x 25mm Cap Head Bolts (Z017.10073) | 10 Connecting Pipe CP 73 L/H |
| 4 2 x M8 x 17mm Washers (Z017.10831) | 11 2 x 47-51mm Band Clamps (Z016.10003) |
| 5 2 x M8 Nyloc Nuts (Z017.10062) | 12 2 x M10 Washers (Z017.10108) |
| 6 2 x Mounting Brackets (Z015.10008) | 13 2 x M10 Nyloc Nuts (Z017.10103) |
| 7 Composite Strap (R-Z038.10090)(O-Z038.10088) | 14 Connecting Pipe CP 74 R/H |

E-MARK ROUND	SCDB-RS [e4] 2035
E-MARK OVAL	SCDB-OS [e4] 2072
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CHECKED	

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

A) Remove original exhaust from bike, taking care to keep all original components in a safe place.

B) Refit Scorpion exhaust as per line diagram above.

C) When fitted take bike for a short ride to ensure all functions are correct.

D) When bike & exhaust are cool enough check all nuts and bolts are still secure.