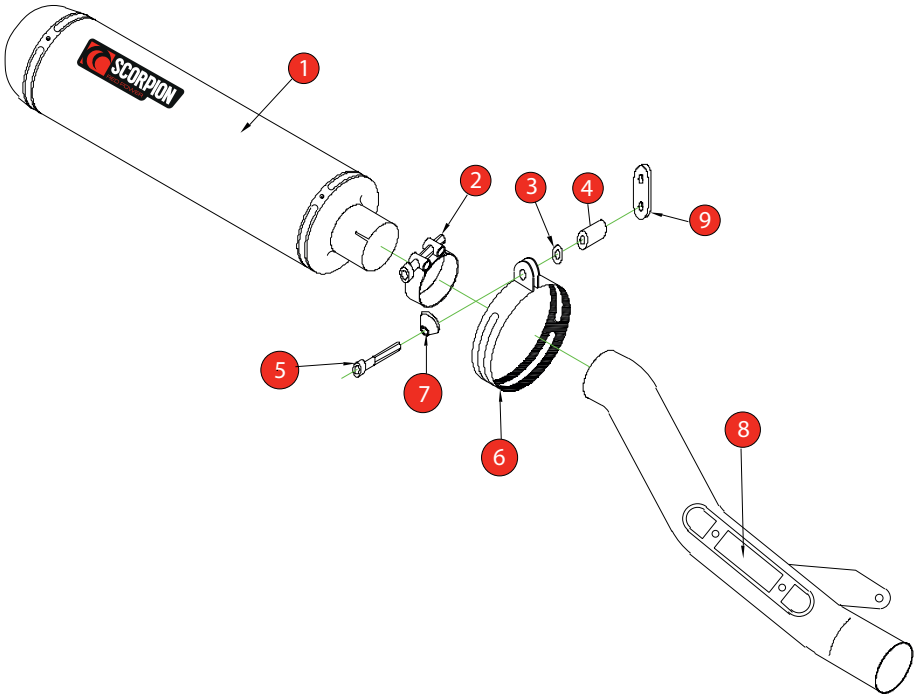
Box: PLOCK 2

| | | | |
|---|---|---|---|
| BIKE | TRIUMPH TIGER | PART NO. | ETR - 63 |
| YEAR | 2007 - 2012 | FIT KITS | OVAL Z039.11249 |
| NOTES | Use original bump stop rubber when fitting to bike with centre stand<br>DO NOT Remove original gasket | DB-Killer | SCEXDBK12 - (Type B) |




| | |
|---|---|
| 1 | 400mm Silencer ESC 157 |
| 2 | 51-55mm Band Clamp (Z016.10002) |
| 3 | M8 x 17mm Washer (Z017.10831) |
| 4 | 30mm Aluminium Spacer (Z026.10008) |
| 5 | M8 x 50mm Cap Head Bolt (Z017.10078) |
| 6 | Composite Silencer Strap (Z038.10088) |
| 7 | Aluminium Bolt Finisher (Z026.20068) |
| 8 | Connecting Pipe CP 436 |
| 9 | Mounting Bracket (Z015.10001) |
| 10 | Photo Fitting Instructions |

| | |
|---|---|
| E-MARK ROUND | N/A |
| E-MARK OVAL | TR-63 e4 2361 9 |
| ISSUE NO. | 14 |
| DATE | 22/10/2018 |
| AUTHORISED | J.Harkin |
| CHECKED | |

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

Fitting instructions follow on next page.

SCORPION
RED POWER

Box: PLOCK 2

| | | | |
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CONTINUED FROM OVERLEAF:

A) Using the key unlock the seat

B) Now remove the seat unit.

C) Undo the 8 bolts that hold down the grab rail.

D) Then the grab rail unit is ready to be removed.

C) Undo the 6 bolts that hold in place the seat fairing.

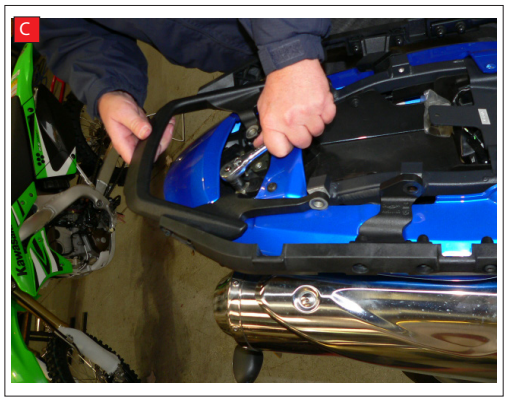
D) Remove the seat fairing, this is one whole unit.

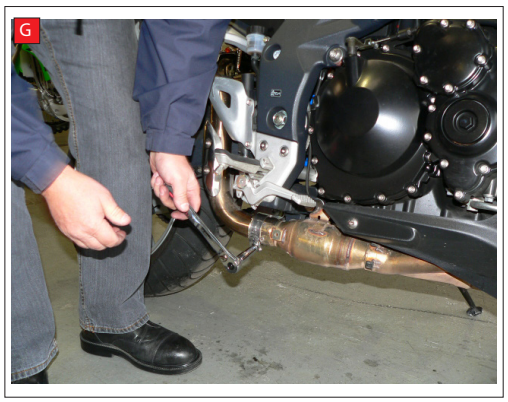
E) Remove the front heat shield from the under belly.

F) Slacken of the O.E exhaust silencer bolt.

G) Slacken off the clamp on the O.E exhaust link pipe, located after the cat.

H) Now the whole O.E exhaust system can be removed.





Box: PLOCK 2

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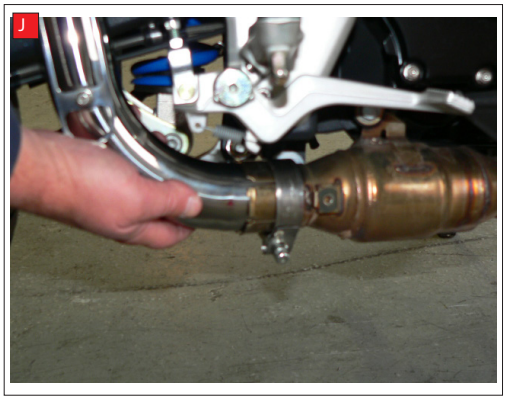


J) Introduce the Scorpion connecting pipe CP 436 to the header pipe with the clamp on the CP 436.

K) Push on the Scorpion silencer on the top end off the CP 436, again with the clamp on the silencer.

L) Fit the mounting bracket to the bike frame and slip the strap on the silencer.

M) Ensure that the Scorpion system is sitting level and square and that none of the original functions of the bike are impaired.
When you are happy tighten all nuts and bolts. refit all original parts in reverse order.

When fitted take your bike on a short ride to make sure all the nuts and bolts are tight and secure. Also that the bike has no gasses leaking from the system.

After this when back allow time for bike to cool down, then check all nuts and bolts are tight.