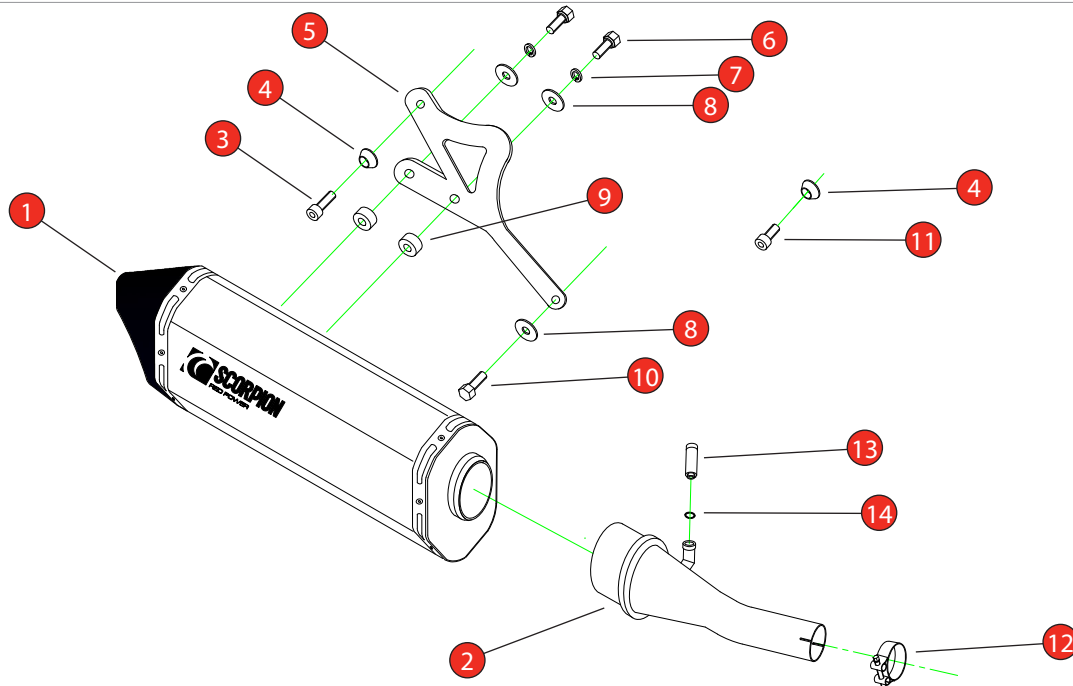


Bike	Vespa GTS 310 Euro 5+	Part No.	RVE-221
Year	2024-Current	Fit Kit	Z039.10753
Notes	Where not supplied use original fittings	dB Killer	SCEXDBK23 (TYPE V)

Estimated Fitting Time: 60 Minutes



NO.	PART NO.	DESCRIPTION	QTY
1	RSC508	Serket Silencer	1
2	CP1141	Connecting Pipe	1
Fit Kit - Z039.10753			
3	Z017.10073	M8 x 25mm Cap Head Bolt	1
4	Z026.20068	Alloy Bolt Finisher	2
5	Z015.31248	Mounting Bracket	1
6	Z017.10049	M8 x 30mm Hex Head Bolt	2
7	Z017.10064	M8 Spring Washer	2
8	Z017.10825	M8 x 25mm Washer	3
9	Z026.20049	5mm Alloy Spacer	2
10	Z017.10044	M8 x 20mm Hex Head Bolt	1
11	Z017.10070	M8 x 12mm Cap Head Bolt	1
12	Z016.10010	34-37mm Clamp	1
13	Z026.20185	M12 Lambda Catalyst	1
14	Z017.12728	M12 Copper Washer	1

CLASSIFICATION	UK Road Legal
EC APPROVED	No
MARKING	BS AU 193a: 1990/T3
DATE	06/02/2025
ISSUE	00
AUTHORISED	G O'Shea

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

Bike	Vespa GTS 310 Euro 5+	Part No.	RVE-221
Year	2024-Current	Fit Kit	Z039.10753
Notes	Where not supplied use original fittings	dB Killer	SCEXDBK23 (TYPE V)



A) Disconnect the rear Lambda sensor wiring plug.

B) Loosen the silencer clamp.

C) Remove the lower silencer mounting bolt.

D) Remove the front upper silencer mounting bolt.

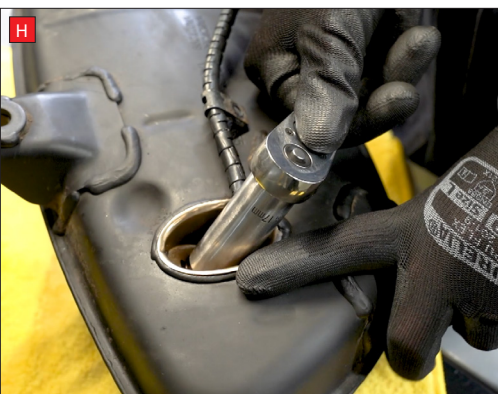
E) Support the weight of the silencer, then remove the rear upper mounting bolt.



F) Carefully remove the silencer from the bike.

G) Place the silencer face down on a soft, clean surface, then remove the Lambda sensor cable retaining screw.

H) Using a suitable Lambda sensor socket, remove the sensor from the silencer, you will need this later.

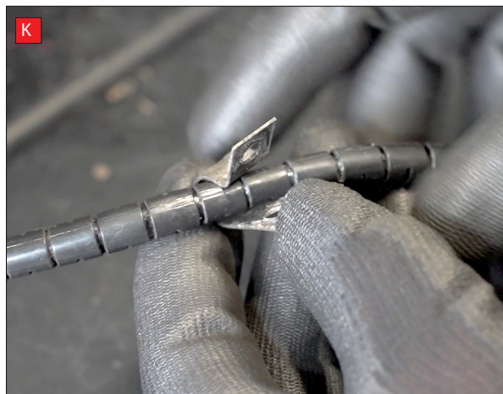


Bike	Vespa GTS 310 Euro 5+	Part No.	RVE-221
Year	2024-Current	Fit Kit	Z039.10753
Notes	Where not supplied use original fittings	dB Killer	SCEXDBK23 (TYPE V)



I) Place the Scorpion silencer face down on a soft, clean surface, then fit the mounting bracket as per the diagram on the front page. Leave the bolts finger tight for now to allow for adjustment later.

J) Screw the Scorpion mini catalyst into the Scorpion connecting pipe with the copper washer in between.

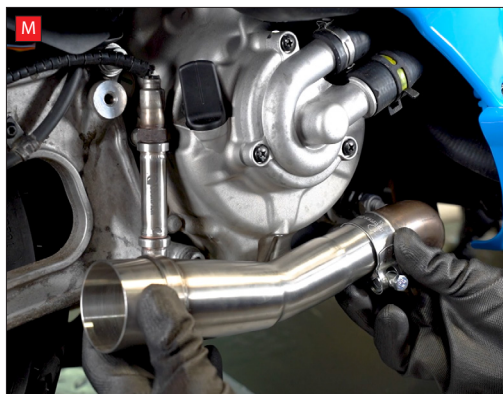


K) Remove the P-clip from the Lambda sensor cable.

L) Screw the Lambda sensor hand tight into the mini catalyst.

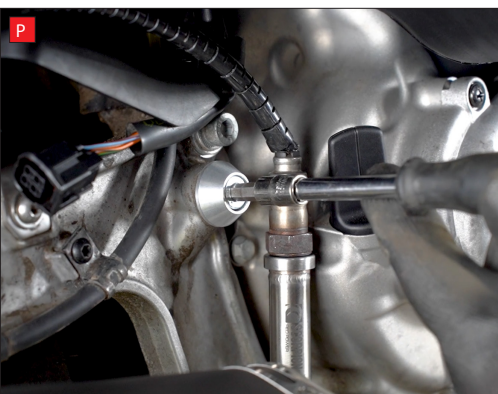
M) Slide the Scorpion connecting pipe and the supplied clamp onto the original header pipe. You do not need to use a gasket.

N) Slide the Scorpion silencer onto the connecting pipe and align the bracket with the mounting points on the bike.



O) Attach the bracket to the bike using the supplied hardware. Leave loose for now, you will fully tighten at a later stage.

P) Screw the bolt and bolt finisher into the unused mounting bolt hole.



Bike	Vespa GTS 310 Euro 5+	Part No.	RVE-221
Year	2024-Current	Fit Kit	Z039.10753
Notes	Where not supplied use original fittings	dB Killer	SCEXDBK23 (TYPE V)



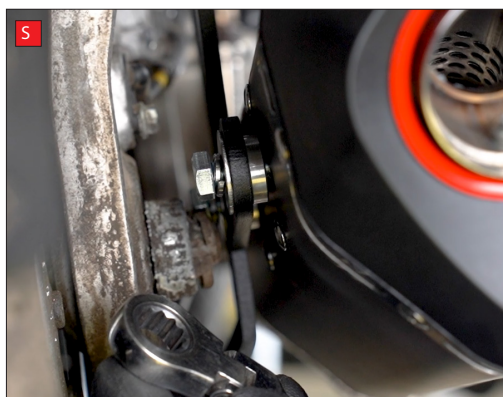
Q) Adjust the system so that it sits nicely under no tension and is away from any moving parts, then fully tighten the exhaust clamp.

R) Fully tighten the bracket mounting bolts.

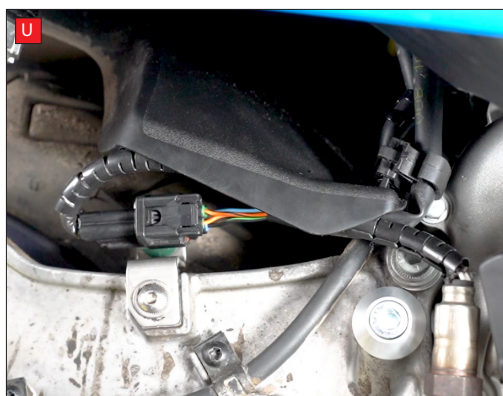
S) Fully tighten the silencer mounting bolts.

T) Fully tighten the lambda sensor.

U) Reconnect the Lambda Sensor wiring plug and tuck the cable under the plastic shield.



When fitted, take the bike for a short test run, upon return allow the bike and exhaust to cool and check all bolts/fixings are secure.



Bike	Vespa GTS 310 Euro 5+	Part No.	RVE-221
Year	2024-Current	Fit Kit	Z039.10753
Notes	Where not supplied use original fittings	dB Killer	SCEXDBK23 (TYPE V)



Thank you for purchasing your Scorpion Silencer.

Care of your exhaust: Please refrain from cleaning silencer with heavy solvents or abrasives!

Vielen Dank Für den kauf eines Scorpion Schalldampfers! Pflegehinweis: Bitte verwenden Sie niemals Scheuermittel oder aggressive Reiniger zur Pflege Ihres Auspuffes!

Merci d'avoir choisi un echappement Scorpion.

Entretien de votre silencieux: Ne pas utiliser de solvants ou de produits abrasifs!

Muchas gracias por adquirir un Silencioso Scorpion. Le recomendamos no limpiar el silencioso con productos abrasivos o aquellos que contengan disolventes.



STAY CONNECTED TO RED POWER.