



24925M BMW R 1300 GS Engine Guard 2023> Fitting Instructions

Kit Includes:

1.	X1	C024925	Engine Guard Plate
2.	X1	CFK024925A	Plate Insert (LHS)
3.	X1	CFK024925B	Plate Insert (RHS)
4.	X4	CBOLM50017	M5 x 12mm C'Sunk Torx Bolt
5.	X4	CWASM50003	M5 Flat Steel Penny Washer
6.	X4	CNUTM50002	M5 Nyloc Nut
7.	X4	CBOLM60038	M6 x 25mm C'Sunk Torx Bolt
8.	X4	CWASM60008	M6 Flat Steel Penny Washer
9.	X4	CSPAM60001	M6 Steel Spacer

Please note:
We recommend Thread Locking fluid is used for this installation. Apply to 4 x M6 countersunk bolts (Item 7) that are inserted into the underside of the motorcycle.

Assembly Instructions

- Please note: We recommend the use of Thread Locking fluid for this installation. Apply to the 4 x M6 countersunk bolts (Item 7) that are to be inserted into the underside of the motorcycle.
- Begin by assembling both LHS & RHS Plate Inserts (Items 2 & 3) to the Engine Guard Plate (Item 1). Use 1 x M5 countersunk bolt (Item 4), 1 x M5 washer (Item 5) and 1 x Nyloc nut (Item 6) at the 4 mounting locations and fix them in the order illustrated in 'FIG. 2'. Please do not fully tighten the fixings until you have pushed both plate inserts flush with the inside faces of the Engine Guard Plate. Torque these bolts to a torque rating of **6Nm**.
- Remove the 4 x OEM bolts securing the OEM BMW 'Undertray'. **This part and the accompanying bolts will no longer be required.**
- Proceed to secure the Engine Guard to the motorcycle by using 1 x M6 countersunk bolt (Item 7), 1 x M6 washer (Item 8) and 1 x M6 spacer at each of the 4 x mounting points on the motorcycle, where the original 'Undertray' was located.
- Continue by securing 1 side of the rear mounting points, using the fixings in the order illustrated in 'FIG. 2'. Thread the bolt by 2 turns only, so that there is sufficient clearance to complete the installation. Continue by mounting the fixing which is diagonally opposite the first fixing location. Please ensure that the bolt is only threaded by 2 turns. Repeat this step for the remaining 2 x mounting locations.
- Once you have loosely secured the Engine Guard Plate to the motorcycle, start tightening all mounting points evenly in the order it was initially assembled. Once resistance is felt at all mounting points, fully tighten all bolts to a torque rating of **8Nm**.
- The installation of the Pyramid Engine Guard for the R 1300 GS is now complete.

Please Note:
We advise that all fixings are checked periodically.

Any questions?
sales@pyramidmoto.co.uk
+44 (0)1427 677990
www.pyramidmoto.co.uk



Follow us on social media and feel free to leave us a review!

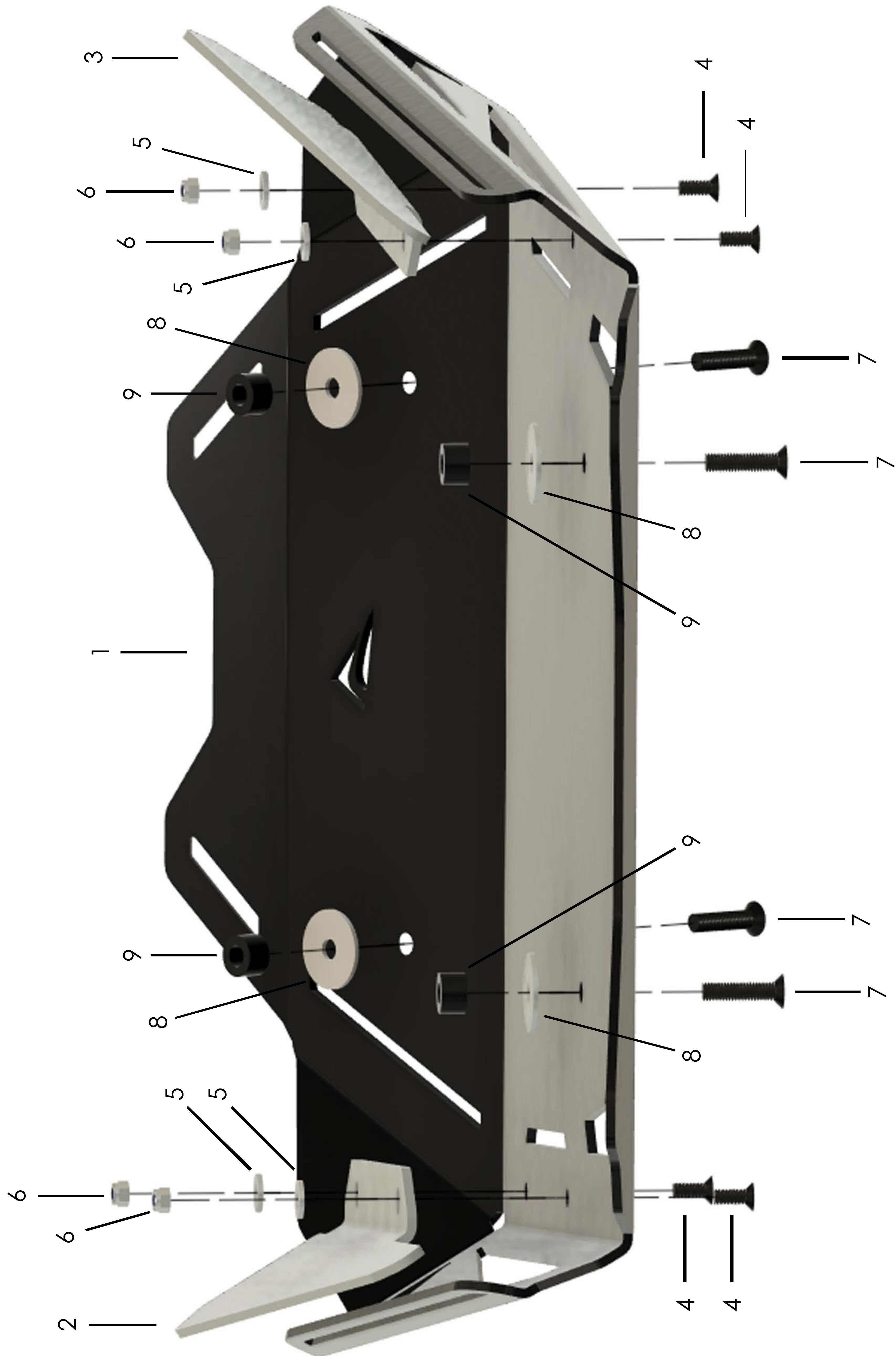
FIG. 1



24925M BMW R 1300 GS Engine Guard 2023> Fitting Instructions

Please rotate the page for full clarity of the illustration below.

FIG. 2



Any questions?
sales@pyramidmoto.co.uk
 +44 (0)1427 677990
www.pyramidmoto.co.uk



Follow us on social media and
 feel free to leave us a review!