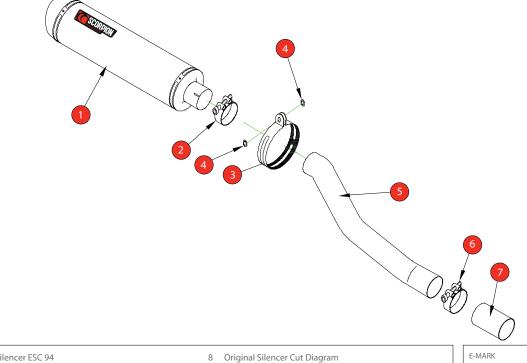
Box: PLOCK 1			FITTING INSTRUCTIONS 1
BIKE	SUZUKI SV 650	PART NO.	ESI - 75
YEAR	03	FIT KITS	OVAL Z039.11082 // ROUND Z039.10082
NOTES	Item 7 required to re-fit OE exhaust system	FEATURES	DB KILLER Z038.10120



1 450mm Silencer ESC 94

- 2 51-55mm Band Clamp (Z016.10002)
- 3 Composite Silencer Strap (R-Z038.10089)(O-Z038.10088)
- 4 2 x M8 x 25mm Washers (Z017.10825)
- 5 Connecting Pipe CP 325
- 6 55-59mm Band Clamp (Z016.10004)
- 7 Re-connecting Sleeve CP327

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



E-MARK SCDB-UC e4 2106 ISSUE NO. 13 DATE 07/08/09 AUTHORISED S.Northrop CHECKED

A) Remove original exhaust from bike, taking care to keep all original components in a safe place.

B) Refit Scorpion exhaust as per line diagram above.

C) When fitted take bike for a short ride to ensure all functions are correct.

D) When bike & exhaust are cool enough check all nuts and bolts are still secure.

