

# FITTING INSTRUCTIONS TO BE FITTED BY A QUALIFIED TECHNICIAN



#### THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

Secondary Alternator Cover Part No. EC-R3-2015-1-GBR / Secondary Clutch Cover Part No. EC-R3-2015-2-GBR / Secondary Water Pump Cover Part No. EC-R3-2015-5-GBR /

Paddock Stand Bobbin Set Part No. BA12-6-GBR-SET / Lower Chain Guard Part No. CGA09-GB

Bullet Frame Slider SET Part No: FS-R3-2015-R



## SECONDARY ALTERNATOR COVER PART NO. EC-R3-2015-1-GBR

- Remove Fairing.
- 2 Remove 4 existing bolts from the stock Alternator cover, shown as position Bolts 1, 2, 3 & 4.
- 3 Place the Secondary Alternator Cover over the stock cover.
- 4 Assemble 4 replacement bolts loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.
- 6 Replace Fairing.







## SECONDARY CLUTCH COVER PART NO. EC-R3-2015-2-GBR

<u>PLEASE NOTE:</u> This part DOES NOT FIT the 2019-20 models because it touches the fairing. It WILL FIT with race fairing.

- 1 Loosen off clutch cable. No need to remove.
- Remove 4 existing bolts from the stock Clutch cover, shown as position Bolt 1, 2, 3 & 4.
- 3 Place the Secondary Clutch Cover over the stock cover.
- 4 Assemble 4 replacement bolts loosely in the correct positions as shown.
- Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations.
   DO NOT OVERTIGHTEN.
- 6. Re-tighten clutch cable.







## SECONDARY WATER PUMP COVER PART NO. EC-R3-2015-5-GBR

- 1 Remove fairing.
- 2 Remove 3 existing bolts from the stock water pump cover, shown as position Bolt 1, 2, 3, retaining copper washer at Bolt 3.
- 3 Place the Secondary Water Pump Cover over the stock cover.
- 4 Assemble 3 replacement bolts loosely in the correct positions as shown, placing the two supplied Copper Washers on Bolt 3 as shown in Fig. 1. Please note: do not re-use old washer, only use the two new supplied copper washers.
- 5 Tighten bolts to 10Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.
- 6 Replace fairing.









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RACE Bullet Frame Slider SET Part No: FS-R3-2015-R:

## BULLET FRAME SLIDER - LEFT HAND SIDE - RACE PART NO. FS-R3-2015-LHS-R

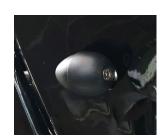
- 1 Remove fairing.
- 2 Remove front engine mounting bolt.
- Assemble bolt through the aluminium bush into correct position.
- 4 Mark and drill fairing.
- 5 Tighten to 40Nm torque.
- 6 Replace fairing.
- 7 Slide bullet moulding onto aluminium bush.
- 8 Screw M6 bolt into front of bullet moulding hand tight.





### BULLET FRAME SLIDER - RIGHT HAND SIDE - RACE PART NO. FS-R3-2015-RHS-R

- 1 Remove fairing.
- 2 Remove front engine mounting bolt.
- 3 Assemble bolt through the aluminium bush into correct position.
- 4 Mark and drill fairing.
- 5 Tighten to 40Nm torque.
- 6 Replace fairing.
- 7 Slide bullet moulding onto aluminium bush.
- 8 Screw M6 bolt into front of bullet moulding hand tight.





M10x1.25x60

### PADDOCK STAND / BOBBIN SET PART NO. BA12-6-GBR-SET

- Assemble M6 x 40mm Bolt & M6 Washer fthrough the moulded bobbin.
- Tighten bolts to swing arm boss, 8 Nm. DO NOT OVERTIGHTEN



1 x Moulded Paddock Stand / Bobbin

### LOWER CHAIN GUARD PART NO. CGA09-GBR

- Assemble 2 off M6 x 20mm bolts and washers through the moulded lower chain guard into the Black Anodised aluminium mounting block CGA09-2.
- Position the assembly underneath the swing arm, closing the gap to the rear sprocket. Note: There should be a 5mm minimum gap from the bike chain to the lower chain quard.
- 3 Mark the position of the Black Anodised block, relative to the swing arm.
- Disassemble the assembly, leaving the block to be replaced into the correct position. Mark the C/Sunk fixing hole positions on the underside of the swing arm.
- 5 Drill & Tap the marked holes, M6 (Drill 5mm Dia, for tapping)
- Re-assemble the lower chain guard to the fixed block.



