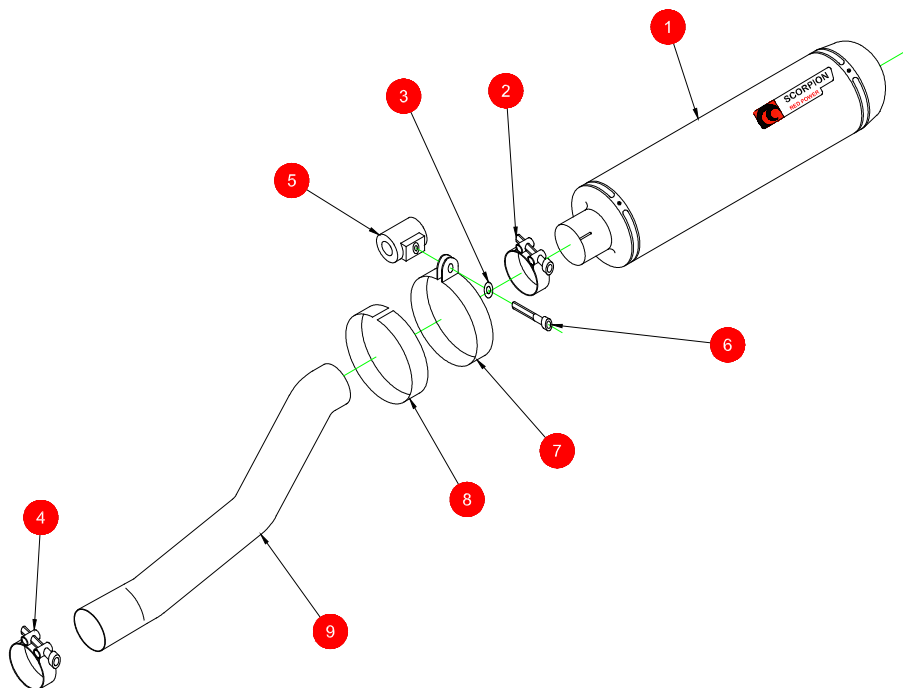


BIKE	BMW F650 GS/ 00-06 /DAKAR GS650F	PART NO.	EBM - 50
YEAR	1999 - 2004	FIT KITS	OVAL Z039.11139
NOTES	Use standard fittings where not supplied <b>Remove standard gasket if fitted.</b>	DB-Killer	SCEXDBK12 - (Type B)



- |                                      |  |
|--------------------------------------|--|
| 1 400mm Oval Slip on Silencer ESC95  | 8 Silencer Strap Rubber (Z029.10022)                           |
| 2 51-55mm Band Clamp (Z016.10002)    | 9 Connecting Pipe CP125  |
| 3 Alloy Bolt Finisher (Z026.20068)   | 10 Connecting Pipe CP 125a (not shown on diagram)              |
| 4 43-47mm Band Clamp (Z016.10008)    | To be used in place of CP125 depending on size of BMW exhaust. |
| 5 Bush Mount Assembly (Z028.10194)   |  |
| 6 M8x16mm Cap Head Bolt (Z017.10808) |  |
| 7 Silencer Strap (Z028.10231)        |  |

E-MARK ROUND	N/A
E-MARK OVAL	SCBM-O <a href="#">e4</a> 2135
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AUTHORISED	J.Harkin
CHECKED	

**NOTE:** ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

A) Remove original exhaust from bike, taking care to keep all original components in a safe place.

B) Refit Scorpion exhaust as per line diagram above.

C) When fitted take bike for a short ride to ensure all functions are correct.

D) When bike & exhaust are cool enough check all nuts and bolts are still secure.