

### FITTING INSTRUCTIONS TO BE FITTED BY A QUALIFIED TECHNICIAN



**GB**Racing

# 950 ADVENTURE 2003-2005 & 990 ADVENTURE 2006-2014



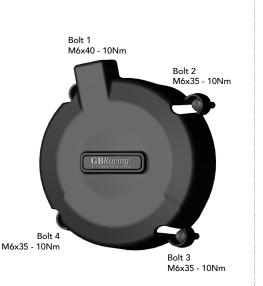
Secondary Alternator Cover Part No. EC-SD-1-GBR

Secondary Clutch Cover Part No. EC-SD-2-GBR

# SECONDARY ALTERNATOR COVER PART NO. EC-SD-1-GBR

- 1 Remove 4 off existing Bolts on the stock aluminium Alternator cover, corresponding to the Secondary Engine Alternator Cover, shown as Bolt Positions 1, 2, 3 & 4.
- Place the Secondary Alternator Cover over the stock cover aluminium alternator cover.
  Loosely screw down Bolt 1 (*Note: M6x40mm*) then the remaining 3 Bolts as supplied (M6x35mm).
  Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations.
- DO NOT OVERTIGHTEN.





#### SECONDARY CLUTCH COVER PART NO. EC-SD-2-GBR

- 1 Remove 4 off existing Bolts on the stock aluminium clutch cover, corresponding to the Secondary Engine Clutch Cover, shown as Bolt Positions 1, 2, 3 & 4.
- 2 Place the Secondary Clutch Cover over the stock aluminium cover. Loosely screw down Bolt 1 (Note: M6x90mm), then the remaining 3 Bolts as supplied (M6x30mm).
- 3 Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.





## www.GBRacing.eu

Engine Cover Set Part No: EC-SD-SET-GBR EC-SD-1-GBR, EC-SD-2-GBR